

Brand Name : MAXIMA & T18
Model Number : PM-28 / 86
Place of Origin : DOFAK - POLAND
Color : BLUE
Type : roof panel and trapezoidal sheet machine

This machine is composed of feed leading table, main forming machine, cutting device, hydraulic station, computer control system .

Main parameter:

1. Forming unit :

Length: 12900 mm
Width: 1400 mm (without hydraulic unit)
Height: 1550 mm

2. Hydraulic unit

Length: 790 mm
Width: 465 mm
Height: 960 mm

3. Receiving table

Length: 7900 mm
Width: 1510 mm
Height: 815 mm

4. Decoiler

Length: 2440 mm (with rail 4180 mm)
Width: 1325 mm
Height: 1455 mm

5. Rollers: 15 rows

6. Productivity: 5-7 m/min

7. Electric control system: PLC vector inverter

8. Main motor power: 5.5 KW

9. Hydraulic unit power: 7.5 KW

10. Raw material thickness: 0.4-0.7mm

11. Raw material width: 1230 & 1250mm

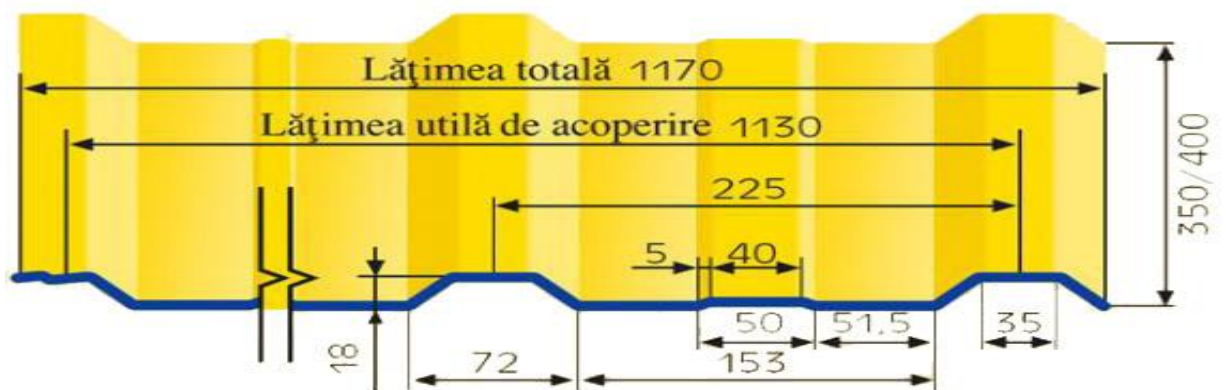
12.Voltage:380V 50Hz

13.Processing precision : within 1.00mm

14. Geometrical profil

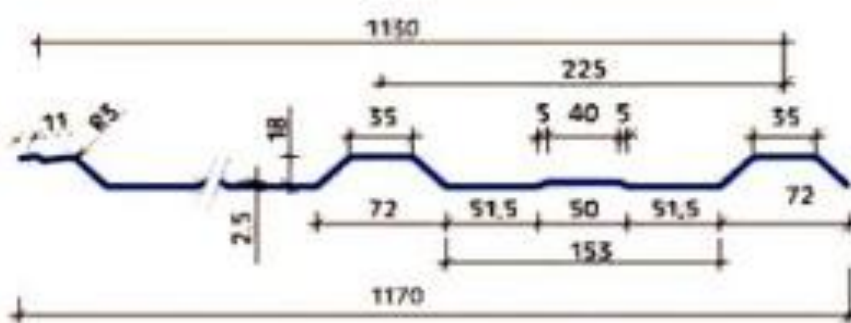
Typ : MAXIMA

- Width: 1130 mm $\pm$ 3 mm
- Width brut: 1170 mm $\pm$ 3 mm
- Step : 350 / 400 mm



Typ : T18 Trapezoidal sheet

- Width: 1130 mm $\pm$ 3 mm
- Width brut: 1170 mm $\pm$ 3 mm



Detalii de îmbinare
a profilelor

