

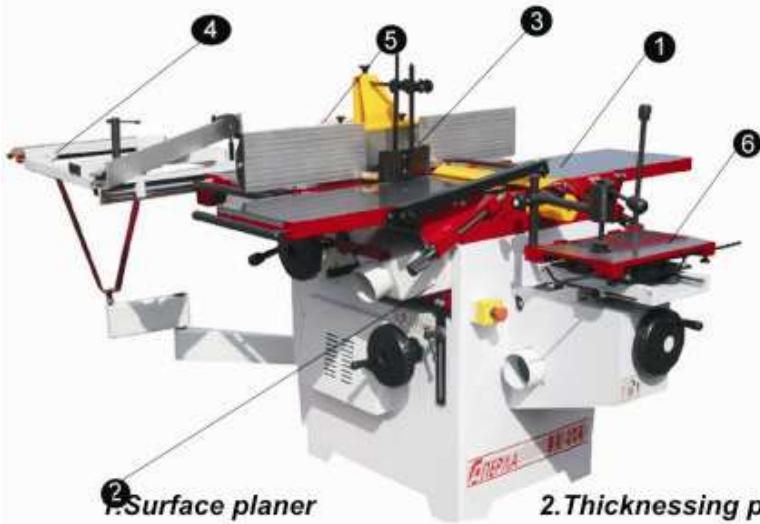
COMBINATED FIVE OPERATION WOODWORKING MACHINE

АКЦИОНЕРНО ДРУЖЕСТВО
PERLA®



PERLA K 5 320 - P





1. Surface planer

2. Thickening planer

3. Spindle moulder

4. Carriage table

5. Circular saw

6. Mortiser

The machine includes a station combination of five operations for wood working.

Working station - surface planer, circular saw, mortiser, thickening planer, spindle moulder.

Working tables of solid cast iron.

Three independent electrical motors.

Movable circular carriage table with 1100 mm width.

Three knife cutter block ensures a perfect cutting result.

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STATION: SPINDLE MOULDER CIRCULAR SAW



Station: spindle moulder		
Spindle diameter	Mm	30
Vertical spindle adjustment	Mm	130
Spindle speed	Min -1	6000
Motor power	KW	2.2
Station: Circular saw		
Saw blade diameter	Mm	300
Maximal height of cutting	Mm	85
Motor power	KW	2.2
Carriage table	Mm	300
Table dimensions	Mm	520x1100
Carriage stroke	Mm	880



STATION: MORTISER



Station: mortiser		
Maximal chuck diameter	Mm	16
Table dimensions	Mm	400 x 250
Longitudinal, transversal, vertical stroke	Mm	100



STATION: SURFACE PLANER THICKENING PLANER



Station: surface planer		
Maximal planing width	Mm	320
Table dimensions	Mm	1550 x 320
Maximal depth of cut	Mm	3
Station: Thickening planer		
Maximal planing width	Mm	320
Table dimensions	Mm	550 x 320
Maximal planing height	Mm	180



TECHICAL DATE

Working height	Mm	850
Electrical motors	Unit	3
Motor power	Min-1	2.2

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