



Series 3980 cad/cam

Technical Data Sheet

Description	<i>Calendered Monomere PVC Film, without cadmium</i>	
Adhesive	<i>Copolymer Acrylic, Permanent</i>	
Adhesive Tack (24 hour Normal weather 23/50 DIN 50014, FINAT 1)	<i>PVC sheet</i>	<i>> 19 N/25 mm</i>
	<i>Glass</i>	<i>> 20 N/25 mm</i>
	<i>Iron</i>	<i>> 20 N/25 mm</i>
	<i>Aluminium</i>	<i>> 19 N/25 mm</i>
	<i>Release (FINAT 3)</i>	<i>> 7 N/25 mm</i>
Temperature on Application	<i>≥ + 10 C</i>	
Existing Life	<i>Outdoor durability</i>	<i>White /Transparent 3 years</i>
	<i>Indoor durability</i>	<i>unlimited</i>
Physical Properties	<i>PVC Film thickness</i>	<i>0,080mm</i>
	<i>Release Liner</i>	<i>138g/m2 Bleached Kraft Paper</i>
	<i>Temperature Resistance</i>	<i>Between - 30 C and + 90 C</i>
Tests against Chemicals and Bases The Raw PVC Films are resistant against mineral oil, grease, petrol, base, acid, salt and alcine	<i>Product / Time</i>	
	<i>Petrol 16 hour</i>	<i>little swelling</i>
	<i>Diesel oil</i>	<i>no change</i>
	<i>Engine oil</i>	<i>no change</i>
	<i>Hydraulic 24 hour</i>	<i>no change</i>
	<i>Bases 65 C 8 hour</i>	<i>no change</i>
	<i>Salt Spray</i>	<i>no change</i>
	<i>Anti Freeze 24 hour</i>	<i>no change</i>
	<i>Ethyene Alcohol</i>	<i>no change</i>
	<i>Natrtiumcarbonat</i>	<i>no change</i>
	<i>Amoniac</i>	<i>no change</i>
	<i>Vinegar acid</i>	<i>no change</i>
	<i>Lemon acid</i>	<i>no change</i>

All information and advices coming from our tests and experience.