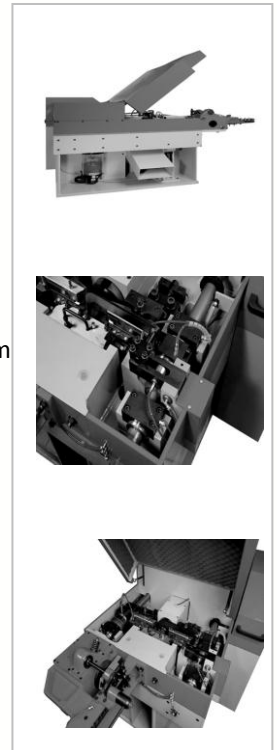


PRODUCT DATA SHEET

Nail making machines ANP

- **Clean production**
 - precise vaseline lubrication allows production of clean nails
- **Reduced noise and vibration level**
 - machine with robust casted body
- **High speed production**
 - pressing lever controlled by double cam mechanism, high speed feeding system
- **Production flexibility**
 - freely adjustable production speed, easy set up
- **High output, low maintenance**
 - maintenance free lubrication of gear wheels
- **Exceptional value for money**
- **Low production cost**



Type	ANP 25/70	ANP 34/100	ANP 46/130	ANP 55/130	ANP 55/160
The diameter of wire	1 to 2,5 mm	2,2 to 3,4mm	2,5 to 4,6 mm	2,5 to 5,5 mm	2,5 to 5,5 mm
Max. diameter of Al alloy wire	4,0 mm	5,0 mm	6,0 mm	6,0 mm	6,0 mm
Nominal wire diameter tolerance	+/- 0,03 mm	+/- 0,04 mm	+/-0,04 mm	+/- 0,05 mm	+/- 0,05 mm
Length of nail	10 to 70 mm	10 to 100 mm	20-130 mm	20 to 130 mm	20 to 160 mm
Max. diameter of the nail head*	6,0 mm	8,0 mm	10 mm	12 mm	12 mm
The quantity of nails manufactured per minute	750pcs	650pcs	550 pcs	450 pcs	350 pcs
Maximum power input of the motor	3,0 kW	5,5 kW	7,5 kW	7,5 kW	7,5 kW
Standard supplied wiring system	400 V/50 Hz, 3 stages (changes on special request only)				
Min. protection of circuit breakers	25 A	80 A	80A	80 A	80 A
Machine weight without accessories	1450 kg	1900 kg	3600 kg	3800 kg	3900 kg
Machine weight with accessories	1550 kg	2000kg	3750 kg	3950 kg	4050 kg
Lubrication	System of electronically controlled Vaseline distribution				
Electric equipment	Frequency converter LENZE on the main electric motor for continuous regulation of speed SIEMENS units driving machine and control vaseline distribution System of electronically controlled Vaseline distribution				
Alternative equipment	Pressed Air Upper upsetter, with electronically controlled high speed valve				

*connected with the mechanical attributes of the wire, max. 2,5 time the diameter of the steel wire

** maximum speed, output is depend on length of produced nails, speed is easily controlled by frequency converter

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