

FREZA DISC STAS 1159 F / DIN 1837 A

D (mm)	20	25	32	40	50	63	80	100	125	160	200	250	315
dH7 (mm)	5	8	8	10	13	16	22	22	22	32	32	32	40
B (mm)	Numar de dinti												
0.20 mm	80	80	100	128	128								
0.25 mm	64	80	100	100	128	160							
0.30 mm	64	80	80	100	128	128	160						
0.40 mm	64	64	80	100	100	128	160						
0.50 mm	48	64	80	80	100	128	128	160					
0.60 mm	48	64	64	80	100	100	128	160	160				
0.80 mm	48	48	64	80	80	100	128	128	160				
1.00 mm	40	48	64	64	80	100	100	128	160	160	200		
1.20 mm	40	48	48	64	80	80	100	128	128	160	200		
1.60 mm	40	40	48	64	64	80	100	100	128	160	200	200	
2.00 mm	32	40	48	48	64	80	80	100	100	128	160	200	
2.50 mm	32	40	40	48	64	64	80	100	100	128	160	160	200
3.00 mm	32	32	40	48	48	64	80	80	100	128	160	160	200
4.00 mm	24	32	40	40	48	64	64	80	100	100	128	160	160
5.00 mm	24	32	32	40	48	48	64	80	80	100	128	128	160
6.00 mm	24	24	32	40	40	48	64	64	80	100	128	128	160

FREZA DISC HSS TOLI

D (mm)	3/4	1"	1 1/4	1 1/2	2"
dH7 (mm)	1/4	1/4	3/8	3/8	3/8
B (mm)	Numar de dinti				
0.006	40	50	60	72	100
0.008	40	50	60	72	100
0.1	40	50	60	72	100
0.01	40	50	60	72	100
0.012	40	50	60	72	100
1/6 4	40	50	60	72	100
0.02	40	50	60	72	100
0.025	40	50	60	72	100
1/3 2	40	50	60	72	100
3/6 4	40	50	60	72	100
1/1 6	40	50	60	72	100
5/6 4	40	50	60	72	100
3/3 2	40	50	60	72	100
7/6 4	40	50	60	72	100
1/8	40	50	60	72	100
5/3 2				72	100
3/1 6				72	100
7/3 2					100
1/4					100

FREZA DISC HSS TOLI

D (mm)	2 1/2	3"	3 1/2	4"	4"	4 1/2"	4 1/2"	5"	6"	6"	7"	7"	8"	8"	10"
dH7 (mm)	1"	1"	1"	1"	1"	1 1/4"	1"	1"	1 1/4"	1 1/4"	1"	1 1/4"	1"	1 1/4"	1"
B (mm)	Numar de dinti														
1/6 4	62	74	100		100										
1/3 2	62	74	88	100	100			124	150						
3/6 4	62	74		100				124	150						
1/1 6	62	74	88	100	100			124	150		176	176	200		250
5/6 4		74		100											
3/3 2	62	74		100			112	124	150						
7/6 4				100											
1/8	62	74		100	100	112		124	150	150			200	200	250
5/3 2	62	74		100				124							
3/1 6		74		100				124	150	150					
7/3 2		74										176			
1/4	62	74		100				124	150	150					

FREZA DISC STAS 1159 G / DIN 1838 B

D (mm)	20	25	32	40	50	63	80	100	125	160	200	250	315
dH7 (mm)	5	8	8	10	13	16	22	22	22	32	32	32	40
B (mm)	Numar de dinti												
0.50 mm				48	64	64	80						
0.60 mm				48	48	64	80	80					
0.80 mm				40	48	64	64	80					
1.00 mm				40	48	48	64	80	80				
1.20 mm				40	40	48	64	80	100				
1.60 mm				32	40	48	48	64	80	80	100		
2.00 mm				32	40	40	48	64	64	80	100		
2.50 mm				32	32	40	48	64	64	80	80	100	
3.00 mm				24	32	40	40	48	64	64	80	80	100
4.00 mm				24	32	32	40	48	48	64	80	80	
5.00 mm				24	24	32	40	40	48	64	64	80	
6.00 mm				20	24	32	32	40	48	48	64	80	

FREZA DISC HSS TOLI DINTI RARI

D (mm)	2 1/2	3"	3 1/2	4"	4"	4 1/2"	5"	5"	6"	6"	7"	7"	8"	8"	10"	10"	12"	12"
dH7 (mm)	1"	1"	1"	1"	1 1/4"	1"	1"	1"	1 1/4"	1 1/4"	1"	1 1/4"	1"	1 1/4"	1"	1 1/4"	1"	1 1/4"
B (mm)	Numar de dinti																	
1/6 4	26	30																
1/3 2	26	30	32	36		38	40		44	44								
3/6 4	26	30	32	36		38	40		44									
1/1 6	26	30	32	36	36	38	40	40	44	44	48		52	52	62	62		
5/6 4	26	30	32	36	36		40		44		48	48	52	52	62			
3/3 2	26	30	32	36		38	40	40	44	44	48	48	52	52	62	62		
7/6 4	26	30	32	36					44									
1/8	26	30	32	36	36		40	40	44	44	48	48	52	52	62	62	70	70
5/3 2		30	32	36			40		44	44	48		52		62			
3/1 6	26	30	32	36			40		44	44	48		52	52	62		70	
7/3 2		30	32	36	36		40		44		48		52		62			
1/4	26	30	32	36			40		44	44		48	52	52	62			