

**High Strength Steel**

Weldox 1300 is a general structural steel with a minimum yield strength of 1300 MPa.

<b>Applications</b>	Load carrying structures having very high demands on low weight.														
<b>Designation</b>	Weldox 1300E with guaranteed impact toughness at -40°C Weldox 1300F with guaranteed impact toughness at -60°C														
<b>Chemical composition</b> (ladle analysis)	C*	Si*	Mn*	P	S	B*	Nb*	Cr*	V*	Cu	Ti	Al* total	Mo*	Ni*	N
	max %	max %	max %	max %	max %	max %	max %	max %	max %	max %	max %	min %	max %	max %	max %
	0,25	0,50	1,40	0,020	0,005	0,005	0,04	0,80	0,08	0,10	0,02	0,020	0,70	2,0	0,010

\* Intentional alloying elements. The steel is grain-refined

Plate thickness	CEV	CET	
	Typical values		$CEV = C + \frac{Mn}{6} + \frac{Cr+Mo+V}{5} + \frac{Ni+Cu}{15}$
	%	%	
8 mm	0,63	0,40	$CET = C + \frac{Mn+Mo}{10} + \frac{Cr+Cu}{20} + \frac{Ni}{40}$
10 mm	0,65	0,42	

<b>Mechanical properties</b>	Plate thickness mm	Yield strength <sup>1)</sup> R <sub>p0,2</sub> min MPa <sup>2)</sup>	Tensile strength <sup>1)</sup> R <sub>m</sub> MPa <sup>2)</sup>	Elongation <sup>1)</sup> A <sub>5</sub> min %
	4,0 - 10,0	1300	1400 - 1700	8

<sup>1)</sup> For transverse test pieces

<sup>2)</sup> 1 MPa = 1 N/mm<sup>2</sup>

<b>Impact properties</b>	Steel grade and quality	Test temperature °C	Impact energy (J) for test on transverse <sup>1)</sup> Charpy V 10 x 10 test specimens <sup>2)</sup> , min.
	Weldox 1300E	-40	27
	Weldox 1300F	-60	27

<sup>1)</sup> Unless otherwise agreed, transverse impact testing according to EN 10025 option 30 will apply.

<sup>2)</sup> For plate thicknesses less than 12 mm, subsize Charpy V-specimens are used.

The specified minimum value is then proportional to the cross section of the specimen.

<b>Testing</b>	Testing according to EN 10025.
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<b>Delivery condition</b>	Q   Quenched and tempered.
<b>Dimensions</b>	Weldox 1300 is delivered in plate thicknesses of 4-10 mm. More detailed information on dimensions is provided in our brochure 41-General product information Weldox, Hardox, ArmoX and Toolox-UK.
<b>Tolerances</b>	- All plates are produced with AccuRollTech™ thickness precision guarantee.  AccuRollTech™ meets the requirements of EN 10 029, but offers more narrow tolerances.  - Tolerances on flatness according to Class N (Normal tolerances).  More detailed information is given in our brochure 41-General product information Weldox, Hardox, ArmoX and Toolox-UK as well as at <a href="http://www.weldox.com">www.weldox.com</a>
<b>Surface condition</b>	According to EN 10163-2, Class A, Subclass 1 (repair by welding is allowed).
<b>General technical delivery requirements</b>	According to our brochure 41-General product information Weldox, Hardox, ArmoX and Toolox-UK.
<b>Heat treatment and fabrication</b>	Weldox 1300 has obtained its mechanical properties by a quenching and tempering process. Weldox 1300 is not suited for applications requiring hot working at temperatures above 200° C since the material may then lose its guaranteed properties.  For information concerning welding and fabrication, consult our Technical Customer Service.  Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on the product. Grinding, especially of primer coated plates, may produce dust with high particle concentration.