

**High Strength Steel**

Weldox 900 is a general structural steel with a minimum yield strength of 900 MPa. Weldox 900 meets the requirements on the corresponding steel grades and qualities according to EN 10025.

<b>Applications</b>	Load carrying structures having very high demands on low weight.
<b>Designation</b>	Weldox 900D with guaranteed impact toughness at -20° C (-4°F). Corresponds to S890Q Weldox 900E with guaranteed impact toughness at -40° C (-40°F). Corresponds to S890QL Weldox 900F with guaranteed impact toughness at -60° C (-76°F). Corresponds to S890QL1

**Chemical composition**  
(ladle analysis)

C*	Si*	Mn*	P	S	B*	Nb*	Cr*	V*	Cu	Ti*	Al* total	Mo*	Ni	N
max %	max %	max %	max %	max %	max %	max %	max %	max %	max %	max %	min %	max %	max %	max %
0,20	0,50	1,60	0,020	0,010	0,005	0,04	0,70	0,06	0,10	0,04	0,018	0,70	0,10	0,010

\*Intentional alloying elements. The steel is grain-refined

Plate thickness	CEV	CET
	Typical values	
	%	%
8 mm	0,55	0,36
20 mm	0,55	0,36
60 mm	0,55	0,36

$$CEV = C + \frac{Mn}{6} + \frac{Cr+Mo+V}{5} + \frac{Ni+Cu}{15}$$

$$CET = C + \frac{Mn+Mo}{10} + \frac{Cr+Cu}{20} + \frac{Ni}{40}$$

<b>Mechanical properties</b>	Plate thickness	Yield strength <sup>1)</sup>	Tensile strength <sup>1)</sup>	Elongation <sup>1)</sup>
	mm	R <sub>p0,2</sub> min MPa <sup>2)</sup>	R <sub>m</sub> MPa <sup>2)</sup>	A <sub>5</sub> min %
	4,0 - 53,0	900	940-1100	12
	53,1- 80,0	830	880-1100	12

<sup>1)</sup> For transverse test pieces  
<sup>2)</sup> 1 MPa = 1 N/mm<sup>2</sup>

Impact properties	Steel grade and quality	Impact energy for (J) tests on transverse <sup>1)</sup> Charpy V 10 x 10 tests specimens <sup>2)</sup> Test temperatures in °C			
		0	-20	-40	-60
	Weldox 900 D	30	27	–	–
	Weldox 900 E	35	30	27	–
	Weldox 900 F	40	35	30	27

<sup>1)</sup> Unless otherwise agreed, transverse impact testing according to EN 10025-6 option 30 will apply.

<sup>2)</sup> For plate thicknesses less than 12 mm, subsize Charpy V-specimens are used. The specified minimum value is then proportional to the cross section of the specimen.

<b>Testing</b>	Testing according to EN 10025.
<b>Delivery condition</b>	Q Quenched and tempered as per EN 10025-6
<b>Dimensions</b>	Weldox 900 is supplied in plate thicknesses of 4-80 mm <sup>*)</sup> .  More detailed information on dimensions is provided in our brochure 41-General Product Information Weldox, Hardox, ArmoX and Toolox-UK. <sup>*)</sup> Other thicknesses after special agreement.
<b>Tolerances</b>	- All plates are produced with AccuRollTech™ thickness precision guarantee.  AccuRollTech™ meets the requirements of EN 10 029, but offers more narrow tolerances.  - Tolerances on flatness according to Class N (Normal tolerances).  More detailed information is given in our brochure 41-General Product Information Weldox, Hardox, ArmoX and Toolox-UK as well as at <a href="http://www.weldox.com">www.weldox.com</a> .
<b>Surface condition</b>	According to EN 10163-2, Class A, Subclass 1 (repair by welding is allowed).
<b>General technical delivery requirements</b>	According to our brochure 41-General Product Information Weldox, Hardox, ArmoX and Toolox-UK.
<b>Heat treatment and fabrication</b>	Weldox 900 has obtained its mechanical properties by a quenching and tempering process.  Weldox 900 is not suited for applications requiring hot working at temperatures above 550°C since the material may then lose its guaranteed properties.  For information concerning welding and fabrication, see our brochures on <a href="http://www.weldox.com">www.weldox.com</a> or consult our Technical Customer Service.  Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on the product. Grinding, especially of primer coated plates, may produce dust with high particle concentration.