

Certificat / Product Certificate

Client: Customer: **Nr Certificat:** Certificate n°: **Nr Comanda:** Order n°: **Nota de Livrare:** Delivery note:

Data :

Date:

--/--/--

Cantitate

Quantity:

UM

UM:

KG Kilograme

Denumire :

Trade name:

SAFINOX R 308L
2.50X0300XCBOX**Nr. Lot:**

Batch n°:

Clasificare :

Classification:

EN ISO 3581-A : E 19 9 L R 12
AWS A 5.4 E 308L-17

Confirmăm următoarele proprietăți pentru consumabilele de sudură livrate de noi.
We confirm following properties for the welding filler metals delivered by us.

Analize Chimice : / Chemical analysis (%):

Certificat tip: EN 10 204-3.1 METAL DEPUR / WELD METAL

C	Mn	Si	P	S	Cr	Ni	Mo	Cu	FW
0.034	0.934	0.866	0.021	0.016	20.544	9.588	0.061	0.054	9.9

Proprietati Mecanice : / Mechanical properties:

Certificat tip: EN 10 204-2.2 METAL DEPUR / WELD METAL

Proba de Tractiune in acord cu EN ISO 6892-1					Rezilianta in acord cu EN ISO 148-1		
Tractiune					Rezilianta		
Test Temp. Test Temp. °C	Limita de Curgere Yield strength N/mm ²	Rezistenta de Rupere Tensile strength N/mm ²	Alungire Elongation %	Z %	Test Temp. Test Temp. °C	Rezilianta Impact strength Joule (Charpy-V)	Tratament Termic Heat treatment
+20	411	597	47		20	74	As Welded

Marian Domnescu
QA Manager – Buzau Plant

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Certificat / Product Certificate

Client: Customer: **Nr Certificat:** Certificate n°: **Nr Comanda:** Order n°: **Nota de Livrare:** Delivery note:

Data : Date: --/--/-- **Cantitate** Quantity: **UM** UM: KG Kilograme

Denumire : Trade name: SAFINOX R 308L 3.2X0350XCBOX
3.20X0350XCBOX

Nr. Lot: Batch n°:

Clasificare : Classification: EN ISO 3581-A : E 19 9 L R 12
AWS A 5.4 E 308L-17

Confirmăm următoarele proprietăți pentru consumabilele de sudură livrate de noi.
We confirm following properties for the welding filler metals delivered by us.

Analize Chimice : / Chemical analysis (%):

Certificat tip: EN 10 204-3.1 METAL DEPUR / WELD METAL

C	Mn	Si	P	S	Cr	Ni	Mo	Cu	FW
0.032	0.943	0.887	0.021	0.016	19.611	9.650	0.058	0.055	7.9

Proprietati Mecanice : / Mechanical properties:

Certificat tip: EN 10 204-2.2 METAL DEPUR / WELD METAL

Proba de Tractiune in acord cu EN ISO 6892-1					Rezilianta in acord cu EN ISO 148-1		
Tractiune					Rezilianta		
Test Temp. Test Temp. °C	Limita de Curgere Yield strength N/mm ²	Rezistenta de Rupere Tensile strength N/mm ²	Alungire Elongation %	Z %	Test Temp. Test Temp. °C	Rezilianta Impact strength Joule (Charpy-V)	Tratament Termic Heat treatment
+20	411	597	47		20	74	As Welded

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