

Certificat / Product Certificate

Client:

Customer:

Nr Certificat:

Certificate n°:

Nr Comanda:

Order n°:

Nota de Livrare:

Delivery note:

Data :

Date:

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Cantitate

Quantity:

UM

UM:

KG Kilogramme

Denumire :

Trade name:

RESISTARC 3.20X0450XCBOX

Clasificare :

Classification:

EN ISO 2560-A : E 42 4 B 42 H5

AWS A5.1 E7018-H4

Nr. Lot:

Batch n°:

Confirmăm următoarele proprietăți pentru consumabilele de sudură livrate de noi.
We confirm following properties for the welding filler metals delivered by us.

Analize Chimice : / Chemical analysis (%):

Certificat tip: EN 10 204-3.1 METAL DEPOS / WELD METAL

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	V
0.070	1.138	0.456	0.009	0.009	0.037	0.033	0.005	0.005	0.009
Cu									
0.040									

Proprietati Mecanice : / Mechanical properties:

Certificat tip: EN 10 204-2.2 METAL DEPOS / WELD METAL

Proba de Tractiune in acord cu EN ISO 6892-1 Tractiune					Rezilianta in acord cu EN ISO 148-1 Rezilianta		
Test Temp. Test Temp.	Limita de Curgere Yield strength ReH N/mm ²	Rezistenta de Rupere Tensile strength N/mm ²	Alungire Elongation %	Z %	Test Temp. Test Temp.	Rezilianta Impact strength Joule (Charpy-V)	Tratament Termic Heat treatment
°C					°C		
+20	485	570	26		-40	139	As Welded

Marian Domnescu

QA Manager – Buzau Plant

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