

Certificat / Product Certificate

Client: Customer:	Nr Certificat: Certificate n°:	Nr Comanda: Order n°:	Nota de Livrare: Delivery note:
	Data : Date: --/--/--	Cantitate Quantity:	UM UM: KG Kilogram
Denumire : Trade name:	SUPERTIT FIN 4.00X0450XCBOH		Nr. Lot: Batch n°:
Clasificare : Classification:	EN ISO 2560-A : E 42 0 R 12 AWS A5.1 E6013		

Confirmăm următoarele proprietăți pentru consumabilele de sudură livrate de noi.
We confirm following properties for the welding filler metals delivered by us.

Analize Chimice : / Chemical analysis (%):

Certificat tip: EN 10 204-2.2 METAL DEPOS / WELD METAL

C	Mn	Si	P	S	Cr	Ni	Mo	Nb	V
0.071	0.449	0.313	0.021	0.011	0.036	0.073	0.009	0.006	0.013
Cu									
0.130									

Proprietati Mecanice : / Mechanical properties:

Certificat tip: EN 10 204-2.2 METAL DEPOS / WELD METAL

Proba de Tractiune in acord cu EN ISO 6892-1 Tractiune					Rezilianta in acord cu EN ISO 148-1 Rezilianta		
Test Temp. Test Temp. °C	Limita de Curgere Yield strength ReH N/mm²	Rezistenta de Rupere Tensile strength N/mm²	Alungire Elongation %	Z %	Test Temp. Test Temp. °C	Rezilianta Impact strength Joule (Charpy-V)	Tratament Termic Heat treatment
+20	468	532	25		0	73	As Welded

Marian Domnescu
QA Manager – Buzau Plant

This document has been issued by computer and needs no signature

Acest document este printat pe calculator si nu necesita semnatura (Conf. SR EN 10204 - cap 5)

This document has been issued by computer and needs no signature.