

TYPE "L" DIES 90 MM | MATRYCE TYPU „L” 90 MM

24h 42CrMo4

M 5106 20 t/m

A = 6 mm, B = 16 mm, C = 32 mm

24h 42CrMo4

M 5110 30 t/m

A = 10 mm, B = 25 mm, C = 32 mm

24h 42CrMo4

M 5116 35 t/m

A = 16 mm, B = 32 mm, C = 32 mm

24h 42CrMo4

M 5124 55 t/m

A = 24 mm, B = 45 mm, C = 45 mm

24h 42CrMo4

M 5140 60 t/m

A = 40 mm, B = 75 mm, C = 75 mm

24h 42CrMo4

M 5108 20 t/m

A = 8 mm, B = 18 mm, C = 32 mm

24h 42CrMo4

M 5112 35 t/m

A = 12 mm, B = 25 mm, C = 32 mm

24h 42CrMo4

M 5120 60 t/m

A = 20 mm, B = 40 mm, C = 40 mm

24h 42CrMo4

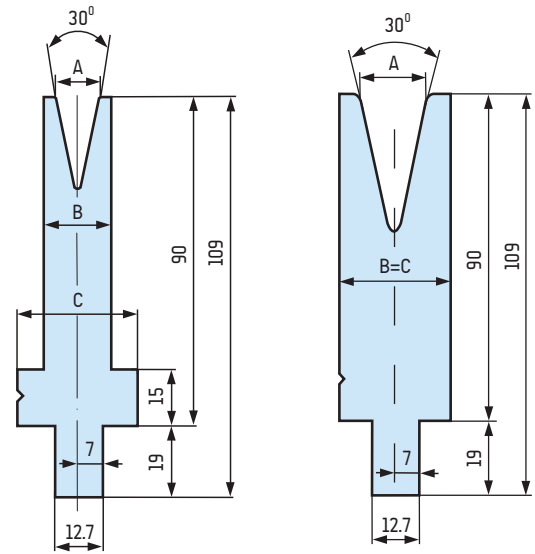
M 5130 35 t/m

A = 30 mm, B = 70 mm, C = 70 mm

24h 42CrMo4

M 5150 80 t/m

A = 50 mm, B = 95 mm, C = 95 mm



42CrMo4

M 5206 40 t/m

A = 6 mm, B = 12 mm, C = 32 mm

42CrMo4

M 5210 50 t/m

A = 10 mm, B = 14 mm, C = 32 mm

42CrMo4

M 5216 80 t/m

A = 16 mm, B = 25 mm, C = 32 mm

42CrMo4

M 5224 100 t/m

A = 24 mm, B = 32 mm, C = 32 mm

42CrMo4

M 5240 130 t/m

A = 40 mm, B = 50 mm, C = 50 mm

42CrMo4

M 5260 150 t/m

A = 60 mm, B = 70 mm, C = 70 mm

42CrMo4

M 5208 40 t/m

A = 8 mm, B = 12 mm, C = 32 mm

42CrMo4

M 5212 60 t/m

A = 12 mm, B = 18 mm, C = 32 mm

42CrMo4

M 5220 100 t/m

A = 20 mm, B = 32 mm, C = 32 mm

42CrMo4

M 5230 110 t/m

A = 30 mm, B = 40 mm, C = 40 mm

42CrMo4

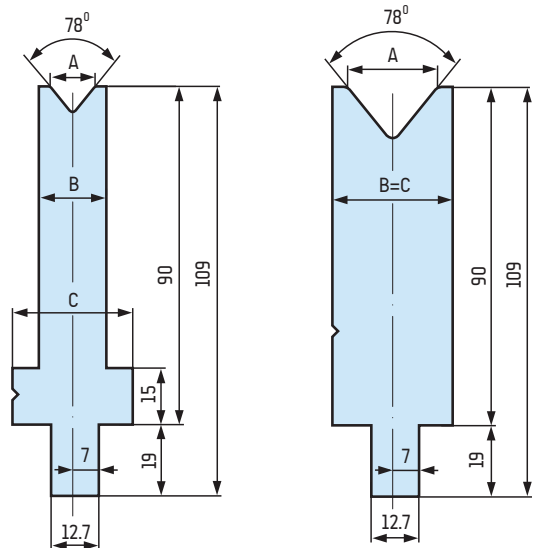
M 5250 150 t/m

A = 50 mm, B = 70 mm, C = 70 mm

42CrMo4

M 5280 150 t/m

A = 80 mm, B = 95 mm, C = 95 mm



TYPE "L" DIES 130 MM | MATRYCE TYPU „L” 130 MM

24h 42CrMo4

M 5306 20 t/m

A = 6 mm, B = 16 mm, C = 32 mm

24h 42CrMo4

M 5308 20 t/m

A = 8 mm, B = 18 mm, C = 32 mm

24h 42CrMo4

M 5310 30 t/m

A = 10 mm, B = 25 mm, C = 32 mm

24h 42CrMo4

M 5312 35 t/m

A = 12 mm, B = 25 mm, C = 32 mm

24h 42CrMo4

M 5316 35 t/m

A = 16 mm, B = 32 mm, C = 32 mm

24h 42CrMo4

M 5320 35 t/m

A = 20 mm, B = 40 mm, C = 40 mm

24h 42CrMo4

M 5324 55 t/m

A = 24 mm, B = 45 mm, C = 45 mm

24h 42CrMo4

M 5330 60 t/m

A = 30 mm, B = 70 mm, C = 70 mm

24h 42CrMo4

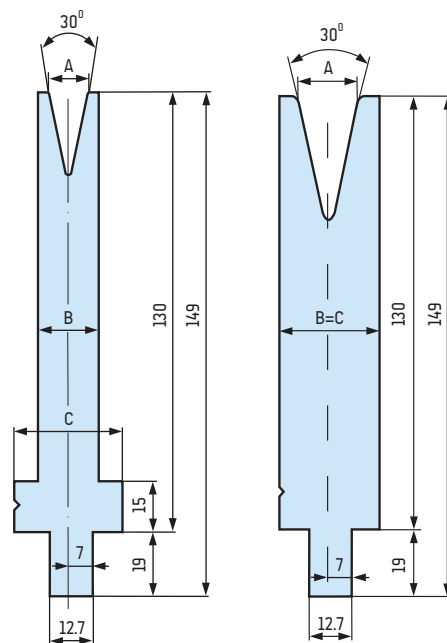
M 5340 60 t/m

A = 40 mm, B = 75 mm, C = 75 mm

24h 42CrMo4

M 5350 70 t/m

A = 50 mm, B = 95 mm, C = 95 mm



42CrMo4

M 5406 40 t/m

A = 6 mm, B = 12 mm, C = 32 mm

42CrMo4

M 5408 40 t/m

A = 8 mm, B = 12 mm, C = 32 mm

42CrMo4

M 5410 50 t/m

A = 10 mm, B = 14 mm, C = 32 mm

42CrMo4

M 5412 60 t/m

A = 12 mm, B = 18 mm, C = 32 mm

42CrMo4

M 5416 80 t/m

A = 16 mm, B = 25 mm, C = 32 mm

42CrMo4

M 5420 100 t/m

A = 20 mm, B = 32 mm, C = 32 mm

42CrMo4

M 5424 100 t/m

A = 24 mm, B = 32 mm, C = 32 mm

42CrMo4

M 5430 110 t/m

A = 30 mm, B = 40 mm, C = 40 mm

42CrMo4

M 5440 130 t/m

A = 40 mm, B = 50 mm, C = 50 mm

42CrMo4

M 5450 150 t/m

A = 50 mm, B = 70 mm, C = 70 mm

42CrMo4

M 5480 150 t/m

A = 80 mm, B = 95 mm, C = 95 mm

42CrMo4

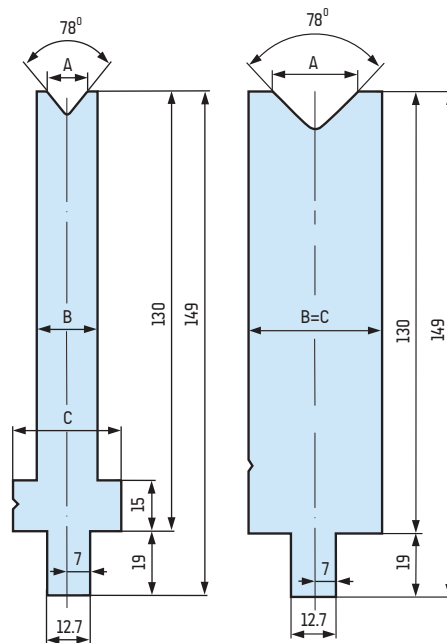
M 54100 150 t/m

A = 100 mm, B = 120 mm, C = 120 mm

42CrMo4

M 54120 150 t/m

A = 120 mm, B = 140 mm, C = 140 mm



TYPE "L" DIES | MATRYCE TYPU „L”

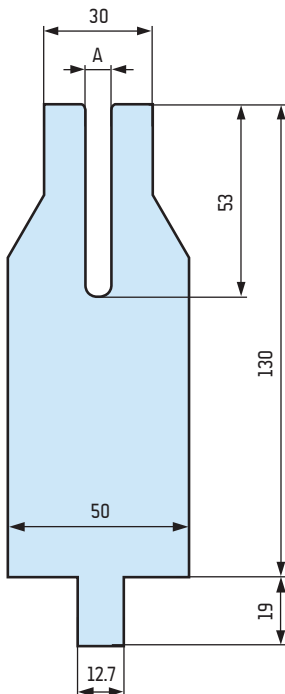
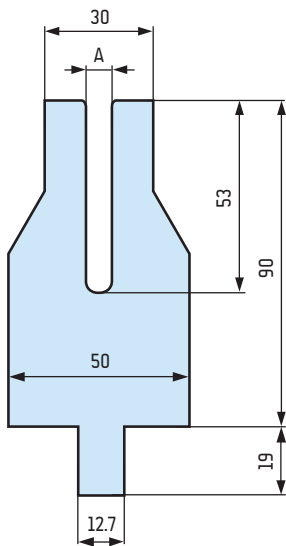
flattening dies | matryce do zagniatania

42CrMo4

M 5000

A = 8 mm, 10 mm, 12 mm

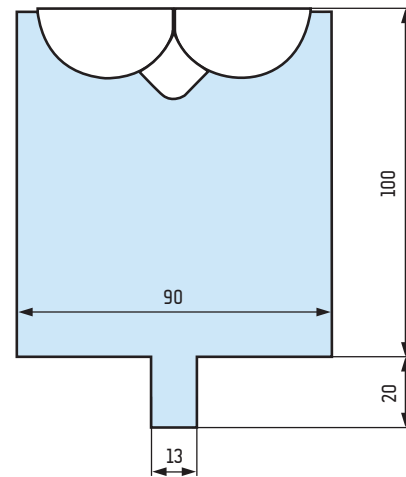
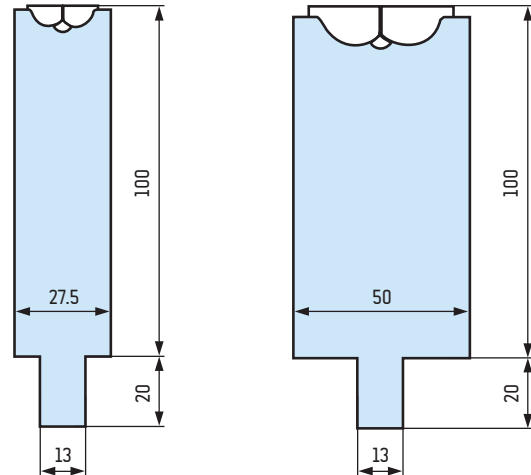
R = 1 mm



dies with movable inserts |
matryce z ruchomymi wkładkami

*Dies created for mark-free bending of stainless and coated steel.
Thanks to continuous support they allow use on short bending arms,
and next to holes.*

*Matryce przeznaczone do gięcia bezśladowego blachy nierdzewnej
i powlekanej. Dzięki stałemu podparciu umożliwiają gięcie blach
o krótkich ramionach, i w sąsiedztwie otworów.*



*Different sizes of dies available. Dies can be offered with:
60 mm - type A, 13mm - type T and 12.7 mm - type L holding type.
Length of a single section - 100 mm.*

*Możliwość wykonania różnej wielkości matryc. Dostępne uchwyty matryc:
60 mm - typ A, 13 mm - typ T oraz 12.7 mm - typ L.
Długość pojedynczego segmentu do 100 mm.*