#### **CREATIVE TECHNOLOGY**

# diprotex

### **Products Guide**

GRINDING WHEELS

DRESSER

VITRIFIED CBN WHEELS

**DIAMOND WHEELS & TOOLS** 

PERIPHERAL EQUIPMENTS & RELATED PRODUCTS



# Diprotex meets all your grinding and polishing requirements, by providing technical products with technical support.

At Diprotex we are continually offering new abrasive products and technologies, in a broad range of applications though our intensive research and development to face the demands higher efficiences, precision, and cost savings.

To better service our customers; a global sales and engineering network is in place to service and support your needs of manufacturing in today's global climate and market place.

The Diprotex Company, Abrasives, is a blocal, full fine abrasive industry leader, committed to our customers need for technology engineering and service.

## The history of Diprotex

DIPROTEX has become an international benchmark for success because of our ability to quickly adapt to the changing market and diverse needs of customers, and by leading the way in applying the most advanced technology for industrial CBN and Diamond products.

Since 1968, DIPROTEX has been able to greatly expand its market share throughout the world, because we have established a world reputation of high quality products, service, knowledge and expertise in the industry.

DIPROTEX is deeply committed to keep customers up-to-date and equipped with the most competitive products and technical information. Our success can only be measured by the success of our customers.

The key of flexibility and strength in the global market are our many alliances with reliable overseas partners and customers troughout the world. DIPROTEX has successfully teamed up with high-tech manufacturers in Europe, Japan, and USA for the research and development of high precision diamond and CBN wheels, rotary dressers.

The success of a company in today's world depends on their ability to adapt and compete in the global marketplace. DIPROTEX is able to thrive in the age of globalization because we are already globalized. DIPROTEX is your partner for success.

## SO qualification

#### **Acquisition of ISO 9000 Series**

Diprotex has as its basic doctrine the goal of providing qualify products and service to customers worldwide as a comprehensive manufacturer of grinding and polishing equipment, responding to customer's vast needs, and maintaining reliability and satisfaction.

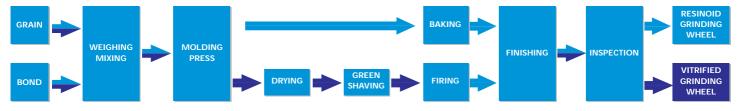


#### **Specification and Manufacturing Process**

#### <Conventional Grinding Wheels>

# A1 60 K 7 V 35 (7) 255X25X25.4

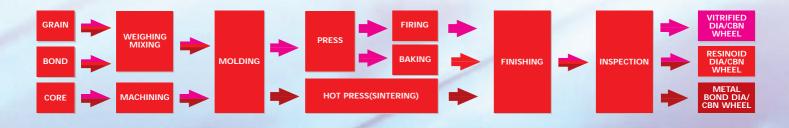
	1		A						_	_	_
Type of Abrasives	Grit S	Size	Grad	le	Struct	ure	Bond Type	Bond Symbol		Shape	Size
A: Regular Aluminium Oxide A1: White Aluminium Oxide A2: Pink Alundum Oxide A6: Mixture of Aluminium Oxide A5: Semi-Friable Aluminium Oxide CBT: Ceramic Grain C6: Regular Silicon Carbide C5: Green Silicon Carbide	Coarse	8 10 12 1 4000 5000 6000	₩	J K L	Dens	1 2 3 18 19 20	V: Vitrified B: Resinoid R: Rubber	Variety of bond symbol designate characteristics of the wheel. <example> V35: Good cutting ability V104: For ceramic grain BZ: For ball lapping B80W: For needle grinding R30: Standard rubber bond</example>	2: 5: 6: 7:	Streight Ring Recessed One Side Streight Cup Recessed two side Flaring Cup	Outer Diameter x Thickness x Hole Size



#### <Superabrasive Wheels>

# <u>CB</u> <u>80</u> <u>M</u> <u>200</u> <u>V</u> <u>N1</u> <u>1A1</u> <u>350X25X127</u> <u>3.0x</u>

		×					*	•
Type of Abrasives	Grit Size	Grade	Concentration (Vol%)	Bond Type	Bond Symbol	Shape(FEPA)	Size	X-Layer
CB: CBN (Cubic Boron Nitride)	#40-32,000	Soft	Low 0 (0.0%)	V: Vitrified	Variety of bond symbol designate characteristics		Outer Diameter	X-Layer means the
CBC: Metal Coated CBN	#40-12,000		50 (12.5%)		of the wheel.	1A1R: with Recess	x Thickness	thickness of CBN/ Diamond layer
D: Natural Diamond	#16-325	N P	100 (25.0%)		<example></example>	Tor cut-on wheer	Х	,
SD: Synthetic Diamond	#60-64,000	R	150 (37.5%)			6A2: Disc	Hole Size	<Example> $3x = 3.0  mm$
SDC: Metal Coated	#60-700	٧	High 200 (50.0%)		MH4 (Metal Bond) PA5 (Electro Plated)	1A10R: Insite Cutter		
Synthetic Diamond		Hard						



# **G**rinding Wheels



■ Vitrified Bonded Grinding Wheels



■ CBT Grinding Wheels (Ceramics Grain)



■ Internal Grinding Wheels



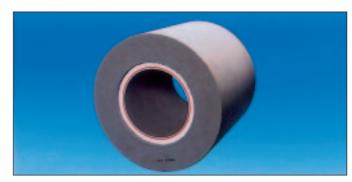
■ Super Finishing and Honing Stones



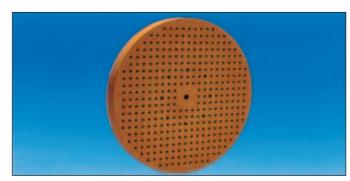
■ Hard Gear Finishing Wheels



■ Injection Needle Grinding Wheels



Centerless Wheels



■ Disc Grinding Wheels



■ Roll Grinding Wheels



■ Ball Lapping Wheels

## Vitrified CBN Wheels



■ Super Heavy Duty Grinding Wheels



■ Super High Speed Cam Lobe Grinding Wheels



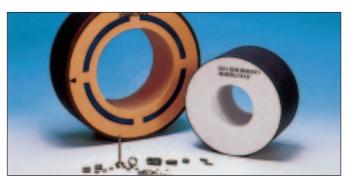
■ High Performance Cut-off Wheels



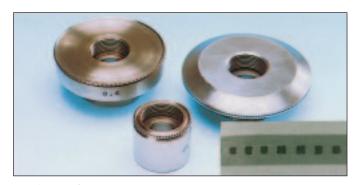
■ Crank Pin Grinding Wheels



Dresser



■ Variety of Centerless Wheels



■ Diamond Rotary Dressers



■ Fine Grit Size Seamless Centerless Wheels



■ Variety of Diamond Dressers



■ Variety of Internal Grinding Wheels

## Diamond Wheels & Tools



■ Variety of Diamond and CBN Wheels



■ Diamond and CBN Disc Wheels



■ PCD/PCBN Cutting Tools



■ Diamond Tools for Construction



■ Honing Stones



■ Variety of Electro Plated Tools



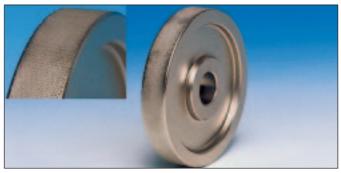
■ Beveling Wheels for IT Industry



■ Super rigid Diamond Rim Saws



■ Ultra Thin Cutting Blades "Ulthick"



■ Abrasive Brazing System Wheels

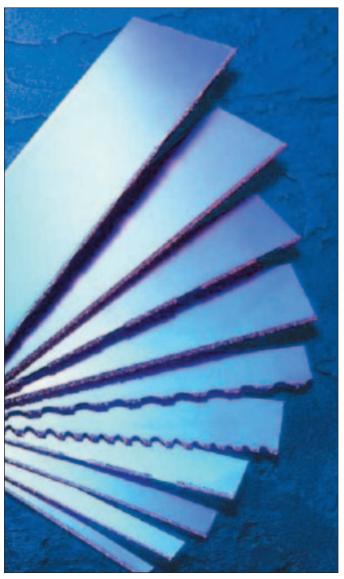
## Peripheral Equipments & Related Products



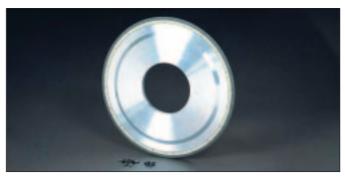
■ Diamond Coated Abrasives



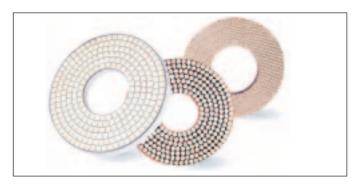
■ Convolute Finishing Wheels



■ Diamond & CBN Saw Belt



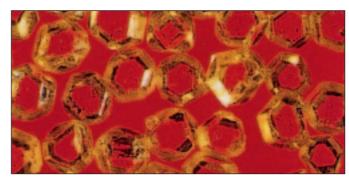
■ Injection Nozzle Grinding CBN



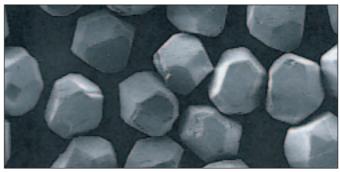
■ Double Disc Fine Grinding Diamond & CBN



■ Lapping Plates "MF PLATE"



■ Diamond Powders



■ Micron Diamond Powders





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