Raychem **EM2-CM MAT**

DESIGN GUIDE

Application



EM2-CM is a constant output heating mat for simple, fast, and effective ramp and accessway heating to prevent snow and ice formation. The EM2-CM mat is particularly suited to track heating of ramps, loading bays, and driveways, but also emergency escape routes and pedestrian walkways.

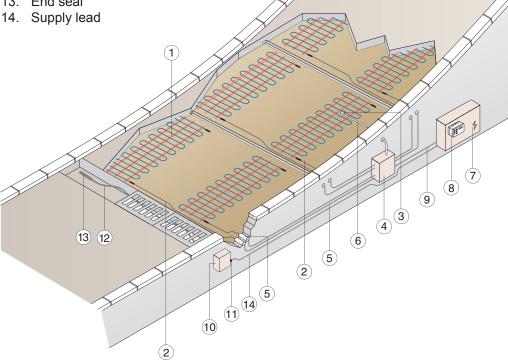
300 W/m ²
230 Vac
65°C
Twin core, constant power output heating mat, 1 cold lead 4 m
VIA-DU-20
CE, VDE

Determine area to be heated - track heating

- 1. Ramp heating mat
- 2. Cold lead
 - Control unit temperature + moisture sensor 3.
 - 4. Junction box
 - 5. Connection lead conduit
 - 6. Sensor lead conduit
 - 7. Control panel
 - Control unit 8.
 - Supply lead 9.

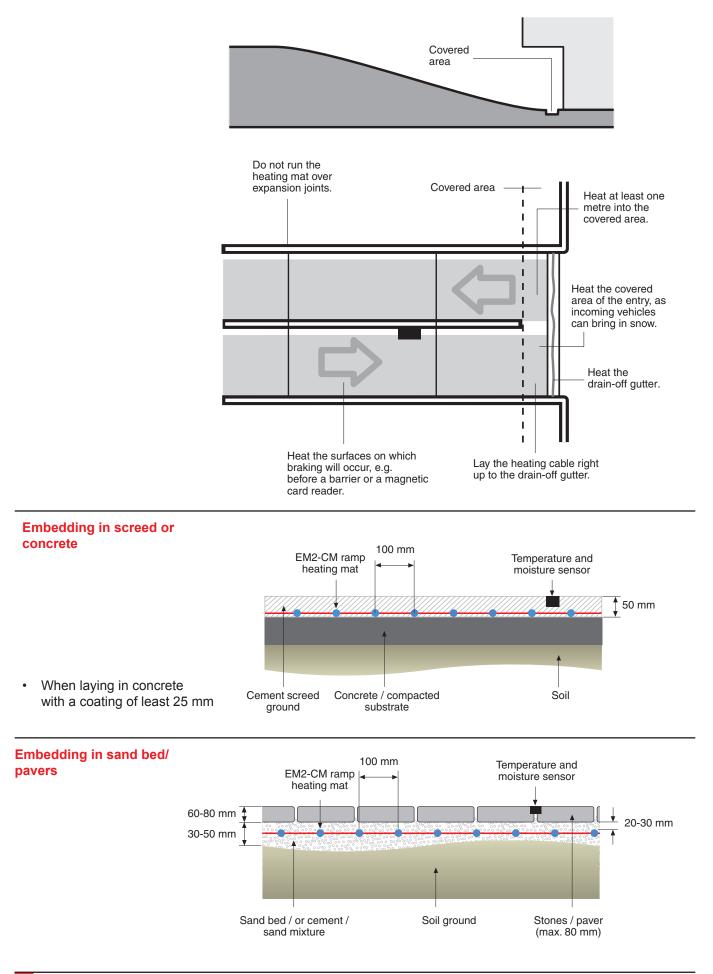
Drain trace heating system

- 10. Junction box
- 11. Connection kit
- 12. 8BTV2-CT heating cable
- 13. End seal



Area to be heated

Determine the exact area to be heated, e.g. wheel tracks. Consider following factors:



Embedding in concrete / cement screed under Asphalt layer Temperature and EM2-CM ramp 100 mm asphalt layer 25 mm moisture sensor heating mat ±50 mm An asphalt layer of min. 25mm • can be applied on the concrete surface (max. 300 W/m²) The product is unsuitable for Cement screed Concrete / compacted Soil

 The product is unsuitable for direct use in poured asphalt or on reinforcement in concrete

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Packaging and ordering references

EM2-CM ramp heating mat is available in the sizes given below.

substrate

- for a quick and easy installation on site
- a pre-terminated kit contains of:
 - » X m required heating mat length
 - » 4 m cold lead length

ground

» Installation manual; commissioning report

Product name	Mat size	Surface	Power output	Order reference
EM2-CM-Mat-2m	2 m x 0.6 m	1.2 m ²	400 W	1244-004887
EM2-CM-Mat-3m	3 m x 0.6 m	1.8 m²	520 W	1244-004888
EM2-CM-Mat-4m	4 m x 0.6 m	2.4 m²	670 W	1244-004889
EM2-CM-Mat-5m	5 m x 0.6 m	3.0 m²	930 W	1244-004890
EM2-CM-Mat-7m	7 m x 0.6 m	4.2 m ²	1140 W	1244-004891
EM2-CM-Mat-10m	10 m x 0.6 m	6.0 m²	1860 W	1244-004892
EM2-CM-Mat-13m	13 m x 0.6 m	7.8 m²	2560 W	1244-004893
EM2-CM-Mat-16m	16 m x 0.6 m	9.6 m²	2890 W	1244-004894
EM2-CM-Mat-21m	21 m x 0.6 m	12.6 m ²	3730 W	1244-004895

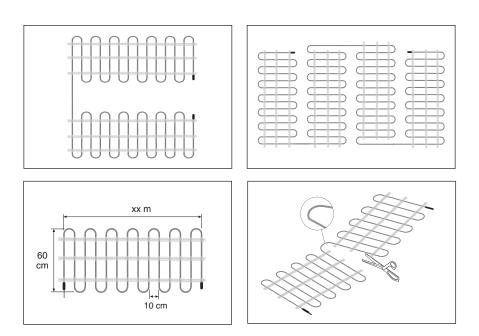
Ramp lanes and footpaths

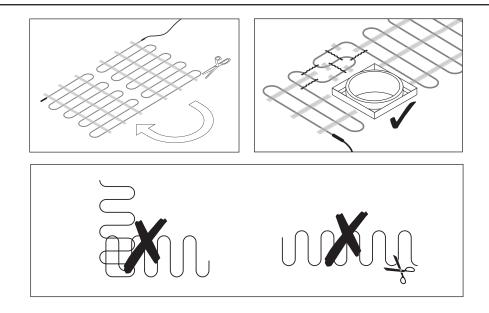
Track heating: Determine the lengths of the lane and select the closest sizes in length

Electrical protection Maximum heating mat sizes According to local standard and regulations • Residual current device (RCD) 30 mA required, max. 50 m heating mat length • per RCD. Take into account the conductor sizes and max. permitted voltage drop. uit br cizir N / ativ <u>____</u> + L -+h h .:+

Circuit breaker sizing (MCBS to BS EN 60898, Type C)	Max. mat lengths per heating circuit
10 A	10 m
16 A	16 m
20 A	21 m

Number of circuits	Min. number of heating circuits = <u>Total heating mat lengths</u> Max. mat lengths of heating circuit				
	Selection of the mat size				
	 The heating mat should be not be laid over expansion joints The heating mat should be distributed as symmetrically as possible Calculate the obstacle free lengths and select the mat or a combination of mats with a smaller lengths closest in sizes 				
	Example 1 16 m track heating for 2 tracks = 2 x 8 m; Circuit breaker size 16 A Max: Min. number of heating circuits = $\frac{16 \text{ m}}{16 \text{ m}}$ = 1 heating circuit				
	Selection heating mats: Track 1 + 2: EM2-CM-Mat-16 m Example 2 Circuit breaker sizes 20 A 50m track heating for 2 tracks = 2 x 25 m Min. number of heating circuits = $\frac{50 \text{ m}}{21 \text{ m}}$ = 3 heating circuits				
					Selection heating mats:Heating circuit 1 Track 1+2:2 x EM2-CM-Mat-4m = 8 mHeating circuit 2 Track 1:EM2-CM-Mat-21 m = 21 mHeating circuit 3 Track 2:EM2-CM-Mat - 21 mSum in total:50 m
					Electrical connection
	Installation	If the heating cable has to be loosened from the mat it is recommended to use the plastic spacer to keep the cable spacing consistent.			





Control units

The electronic control unit ensures that the surface heating only starts when the temperature falls below a certain threshold and moisture is detected on the relevant surfaces, ensuring efficient energy use.

