3P – LOGIC - POSITION CONTROL AXIS X & Y FOR PRESS BRAKE OF NARGESA (VERSION X+Y)

MAIN TECHNICAL FEATURES:
- CONTROL OF AXIS   X + Y
- CONTROL OF THE PARAMETERS OF FUNCTIONS

- MANUAL FUNTION:
  - Regulation the distance of the maximum (axis X)
  - Regulation Speed of descent
  - Adjustable upper and lower limit (axis Y)

- SEMIAUTOMATIC FUNTION:

  - Punch selections with sub categories of edition: punch height, angle, radius, tonnage and system.
  - Dies selections with sub categories of edition: Height, Overture, Ala Minimum, Angle, Radio, tonnage, system.
  - Memory edition with sub categories of edition: Selection of dies, Punch selection, thickness, material, type of material (iron, copper, aluminum, stainless steel, Corten), Length of top, angle bending, bending angle correction, the Rollback ceiling, wall, Limit top.

- AUTO CALCULATION OF TOTAL TONS APPROPRIATE TO FOLD AND TOOLS.
- 400 MEMORIES / 20 FOLS MEMORIES /11PARAMETERS FOR FOLD.
- AUTO CHANGE SPEED.
- TECLA PREVIU (DISPLAY OF SIMULATION IN TWO DIMENSIONS IN FOLD)
- AUTO CALCULATION MINIMUM ALA.
- GENERAL CONFIGURATION PARAMETERS:
  - Password protection of general configuration.
  - Ramp correction.
  - Correction of maximum.
  - History of errors.
  - Language selector.

- STANDBY DISPLAY FUNCTION AND MEMORIES.
- 50 INTERNAL PUNCHES IN GRAPHIC MEMORY AND PARAMETERS.
- 50 INTERNAL DIES IN GRAPHICS MEMORY AND PARAMETERS.
- OPTIONAL FUNTION FOR REFERENCE (CYCLES IN MANUAL MODE).
- COMPACT FLASH OF INTERNAL SECURITY MEMORY
- POSSIBILITY OF CHANGING THE PARAMETERS DURING THE IMPLEMENTATION.