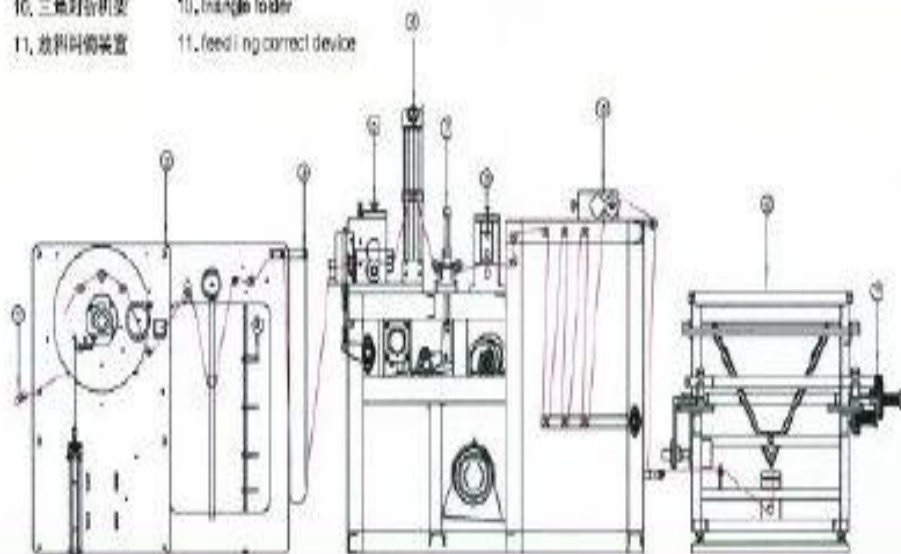




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|------------|---------------------------------|
| 1. 收料工作台 | 1. Collecting table |
| 2. 无芯收卷机架 | 2. without-core rolling frame |
| 3. 收卷光电测距 | 3. rolling photocell adjustable |
| 4. 收料竹帘 | 4. collect screen |
| 5. 凉断送出装置 | 5. dot-severing send roller |
| 6. 封切口胶压盖 | 6. sealing & cutting adjustable |
| 7. 封口装置 | 7. sealing device |
| 8. 辅助滚轴 | 8. assistant roller |
| 9. 后送料胶辊 | 9. rear feeding device |
| 10. 三角对折机架 | 10. triangle folder |
| 11. 收料回卷装置 | 11. feeding correct device |



1. Performance and Characteristics

The machine is adopts corless rewinder,automatic roller changer,synchronous foling&feeding,double roller synchronous feeding not strain.Controlled by Panasonic motor inverter,high-speed&precise,it can produce two lines film at one time.High efficiency and save.

2. Main Technical Parameter

Material type	LLDPE.HDPE
Production speed	70-160pcs*2
After fold bag width	100-260mm
Loading film width	200-550mm
Bag length	200-1000mm
Film thickness	0.008-0.02mm
Total power	6kw
Overall dimension	5000*2200*1600mm
Main motor	2.2kw
Rewinder changer	0.75kw*2
Overall dimension	6.0*2.2*1.6m

3. Main Parts

1.5kw Panasonic servo motor,

inverter.Control system:

feeding part adopts automatic EPC control dot cutter adopts micro-computer control;

rewinder part adopts PLC program control system.

Turning part:main part 1.1kw AC frequency control,

feeding EPC motor 2 sets,

feeding DC motor, rewinder 0.75kw AC frequency control, roll changer DC motor, roll

pulling out by magnet valve pneumatic control.

4. Spare parts with machine(with operation manual)

inner hexagonal wrench	1 set
feeding pull spring 3*280mm	25cs
activity wrench 250*30	1 pcs
Open wrench 5.5-7,8-10,12-14,17-19	1pcs
wrench 8-10	1 pcs
wrench 12-14	1 pcs
wrench 14-17	1 pcs
screwdriver	2 pcs