

Product | Engineering Services Maintenance



Technical Features

Hydrodynamic couplings belong to the group of hydrodynamic power transmission devices.

The power transmission is done by mass forces of the operation liquid according to the "Frottinger Prinzip". The impeller pump absorbs the mechanical power of the drive and increases the energy of the circulating operating liquid. The turbine wheel takes energy away from the operating liquid and outputs mechanical power. There is not any fixed connection between both wheels. Slight power losses, caused by the for the power transmission necessary slippage, will be transformed to heat.

The permissible ambient temperature range of the hydrodynamic coupling in standard design is between -25° C $\sim +40^{\circ}$ C (other values on request).

Hydrodynamic Couplings Are Distinguished by

- 1. Power transmission free of wear.
- 2. Steady shock free start up in loaded or unloaded state.
- 3. Slight backlash on the electrical power supply due to fast abating of the start up current and low start up current.
- 4. Load compensation on multi motor drives.
- 5. Efficient discoupling of vibration systems.
- 6. Damping of shocks, vibration and load changes.
- 7. Protection against thermal overload by the installed fusible plug or by a mechanical or electronical switch off device.

Specification

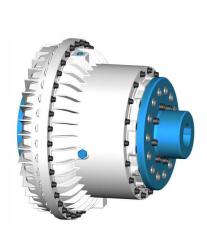
- 1. With elastic coupling.
- 2. With elastic coupling and brake wheel.
- 3. With elastic coupling and brake disc.
- 4. With enlarged delay chamber.
- 5. Radial removable, motor or driven device displacement is not required to move.
- 6. hydrodynamic coupling with two hydrodynamic units for high power.
- 7. With v-belt pulley.
- 8. Diesel driven driving device.
- 9. Vertical mounted drive device.
- 10. Water medium hydraulic coupling.

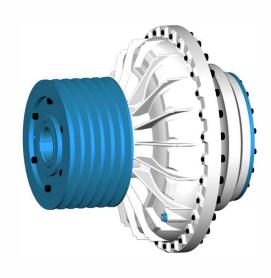
Typical Applications

- 1. Acclerating of large masses for example at mills, centrifuges, mixer, blower, wood working, machines, sieves, ball mills, rope machinery and tool machinery.
- 2. Start up against high break off torques for example mixer, conveyors, breakers, centrifuges and pumps.
- 3. Soft start up at tip and adjustment operation on large mobile equipment.
- 4. Safe overload protection for example at dredgers, breakers and scoop wheels.



Types





- Type HR hydrodynamic coupling without delay chamber
- Type HR-C hydrodynamic coupling with delay chamber
- Type HR-CC hydrodynamic coupling with enlarged delay chamber
- Type HR-D hydrodynamic coupling with two hydrodynamic units
- Type HR-B, HR-CB, HR-CCB, HR-DB hydrodynamic couplings of the type HR, HR-C, HR-CC, HR-D with brake drum according to DIN 15431
- Type HR-S, HR-CS, HR-CCS, HR-DS hydrodynamic couplings of the type HR. HR-C,HR-CC, HR-D with brake disk according to DIN 15432
- Type HR-P, HR-CP HR-CCP hydrodynamic couplings of the type HR, HR-C, HR-CC with pulley



Installation and Operating Conditions

1. Selection of the coupling

The first coupling selection can be done according to the power characteristics given on page 4. In case of the wish of a selection done by the manufacturer please use the questionnaire.

2. Possible installation placements

Hydrodynamic couplings can operate in both rotation directions and can be installed like follow described:

mounting on the motor shaft/ gearbox shaft

The drive takes place on the outer wheel, which following Advantages:

- The power transmission of the hydrodynamic coupling increased due to the fact optimized circuit
- The hydrodynamic coupling can be thermally stability operate
- The installed temperature monitoring system delivers always clear signals.
- 3. Special designs for vertical installation of the hydrodynamic coupling are available.

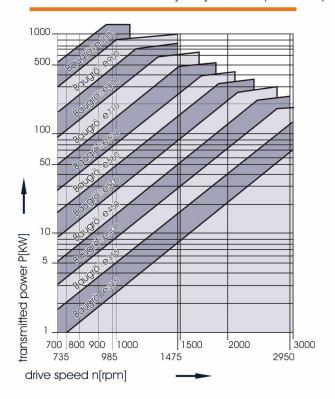
4. Notice

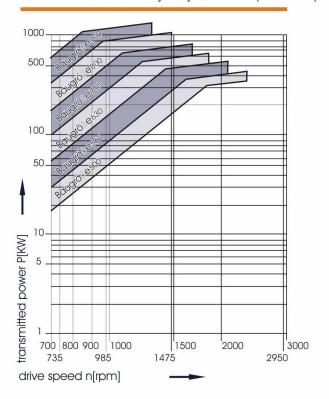
The assembly of the hydraulic coupling shall be in accordance with the steps in the installation and maintenance manual. Poor assembly results in a significant impact on the position of the elastic couplings (model HR, HR-B and HR-S)during the service life and a reactive force on these types of elastic couplings.



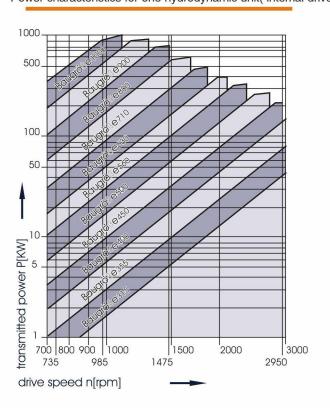
Power Characteristics

Power characteristics for one hydrodynamic unit(outer drive) Power characteristics for two hydrodynamic units (outer drive)

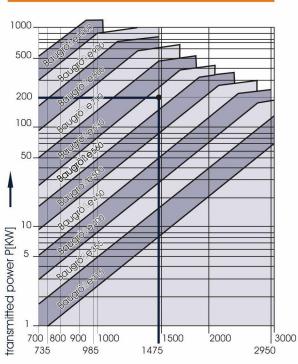




Power charactenstics for one hydrodynamic unit(internal drive)



Example for selection (for size 560)

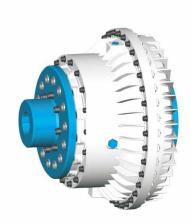


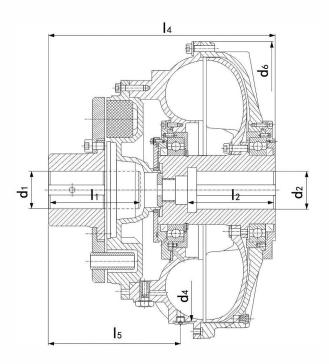
hydrodynamic coupling for an outer drive standard design (one hydrodynamic unit) drive speed n=1475rpm transmitted power Pnominal=200KW



Type HR-C

· hydrodynamic coupling with delay chamber





Ordering example: HR-C 560-65 H7-70 H7 x 140

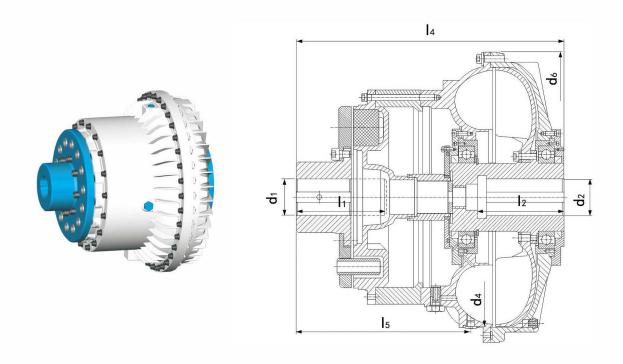
Designation of a hydrodynamic coupling type HR-C, nominal size 560, bore of the flexible connection coupling d_1 =65 H7, bore of the hydrodynamic coupling d_2 =70 H7, for shaft length l_2 =140 mm

Main dimemsions Tab										Table 1
									speed	mass ³⁾
size	d ₁ ¹⁾	d ₁ 1)	d ₄	d ₆	l ₁ ²⁾	 2)	I ₄ ⁴⁾	I 5	n _{max} [rpm]	m [kg]
274	60	50	272	328	140	110	299,5	177,0	3600	30
355	85	55	366	424	125	110	309,0	159,0	3600	45
400	85	70	396	470	145	125	365,0	189,0	3000	65
450	85	85	456	540	145	165	390,0	196,0	1740	75
500	95	95	484	575	165	165	427,0	204,0	1740	90
560	110	110	572	640	170	170	489,0	279,0	1740	175
630	110	120	646	710	200	170	546,0	336,0	1740	210
710	140	125	725	820	230	210	606,0	335,5	1740	330
800	140	150	832	930	260	220	651,0	354,0	1475	450
900	165	160	890	1050	300	260	750,0	441,0	1475	620
1000	165	160	1000	1118	200	280	676,5	292,5	1200	750



Type HR-CC

• hydrodynamic coupling with enlarged delay chamber



Ordering example: HR-CC 560-65 H7-70 H7 x140

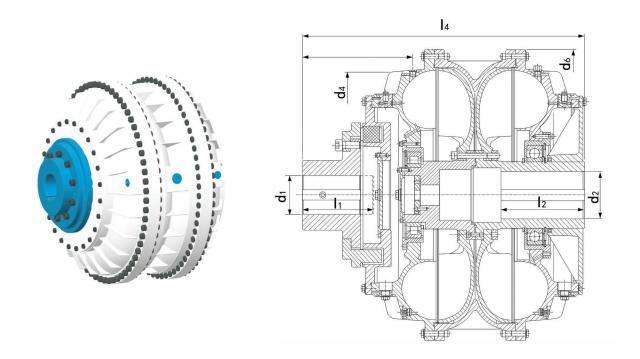
Designation of a hydrodynamic coupling type HR–CC, nominal size 560, bore of the flexible connection coupling d_1 =65 H7, bore of the hydrodynamic coupling d_2 =70 H7, for shaft length l_2 =140mm.

Main dimemsions									Table 2	
									speed	mass ³⁾
size	d ₁ 1)	d ₁ ¹⁾	d ₄	d ₆	l ₁ ²⁾	l ₂ ²⁾	I ₄ ⁴⁾	I ₅	n _{max} [rpm]	m [kg]
274	60	50	272	328	140	110	339,5	217,0	3600	32,0
355	85	55	366	424	125	110	386,0	236,5	3600	51,4
400	85	70	396	470	145	125	479,5	303,5	3000	75,2
450	85	85	456	540	145	165	504,5	310,5	1740	85,2
500	95	95	484	575	165	165	541,5	318,5	1740	100,2
560	110	110	572	640	170	170	589,0	379,0	1740	188,8
630	110	120	646	710	200	170	646,0	436,0	1740	223,8
710	140	125	725	820	230	210	731,0	460,5	1740	356,6
800	140	150	832	930	260	220	776,0	479,0	1475	476,6
900	165	160	890	1050	300	260	900,0	591,0	1475	680,0
1000	165	160	1000	1118	200	280	845,5	461,5	1200	830,0



Type HR-D

• hydrodynamic coupling with two hydrodynamic units



Ordering example: HR-D 560 -65 H7-70 H7 140

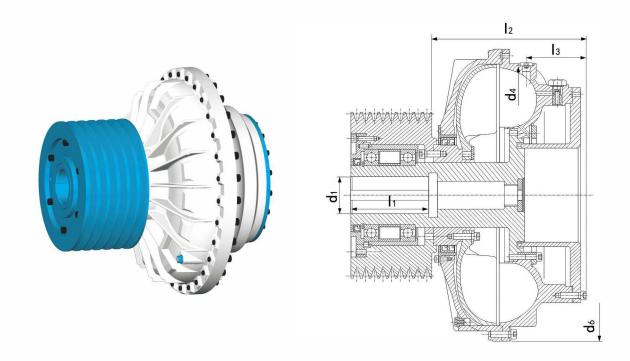
Designation of a hydrodynamic coupling type HR- D nominal size 560, bore of the flexible connection coupling d_1 =65 H7, bore of the hydrodynamic coupling d_2 =70 H7, for shaft length l_2 = mm

Main dimemsions Ta										Table 3
									speed	mass ³⁾
size	d ₁ 1)	d ₂ ¹⁾	$d_{_{4}}$	d ₆	2)	 2)	l ₄ ⁴⁾	5	n _{max} [rpm]	m [kg]
500	95	95	484	575	165	170	550	204,0	1740	125
560	110	110	572	640	170	210	570	279,0	1740	245
630	110	120	646	710	200	210	630	336,0	1740	300
710	140	125	725	820	230	250	650	335,5	1740	460
800	140	150	832	930	260	250	715	354,0	1475	630
900	165	160	890	1050	300	300	900	441,0	1475	870
1000	165	160	1000	1118	200	300	980	292,5	1200	1050



Type HR-P, HR-CP, HR-CCP

• hydrodynamic couplings of the type HR, HR-C, HR-CC with pulley



Ordering example: HR-CP 560-70 H7 x 140 KRS400-8 x SPC

Designation of a hydrodynamic coupling type HR-CP, nominal size 560, bore of the hydrodynamic coupling $d_1 = 70$ H7, for shaft length $l_1 = 140$ mm, pulley diameter $d_w = 400-8$ grooves with profile SPC

Main di	Main dimemsions Table 4									
size	d ₄	d ₆	 2	I ₃	I ₂	I ₃		I ₃	mass ⁶⁾ m [kg]	mass ⁶⁾ m [kg] TK-N-KV
			TK-	N-K	TK-I	N–KV	TK-	N-KVZ	TK-N-K	TK-N-KVZ
274	272	328	152	25,0	192,0	65,0	192,0	65,0	30	32
355	366	424	220	65,0	297,5	142,5	297,5	142,5	45	51
400	396	470	276	95,0	390,5	209,5	390,5	209,5	65	75
450	456	540	301	102,0	415,5	216,5	415,5	216,5	75	85
500	484	575	338	110,0	452,5	224,5	452,5	224,5	90	100
560	572	640	316	123,0	416,0	223,0	416,0	223,0	175	189
630	646	710	353	160,0	453,0	260,0	453,0	260,0	210	224
710	725	820	415	142,5	540,0	267,5	540,0	267,5	330	357
800	832	930	460	164,0	585,0	289,0	585,0	289,0	450	477
900	890	1050	523	218,0	673,0	268,0	673,0	368,0	620	680
1000	1000	1118	538	178,0	707,0	347,0	707,0	347,0	750	830

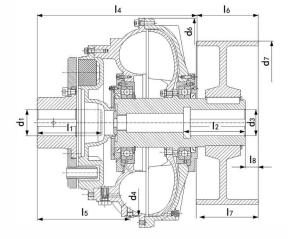


Type HR-B. HR-CB, HR-CCB, HR-DB

• hydrodynamic couplings of the type HR. HR-C, HR-CC, HR-D with brake drum

according to DIN15431





Ordering example: HR-CB 560-65 H7-70 H7x140-500x 190

Designation of a hydrodynamic coupling type HR–CB, nominal size 560, bore of the flexible connection coupling d_1 =65 H7, bore of the hydrodynamic coupling d_3 =70 H7, for shaft length l_2 =140 mm, brake drum 500 x 190 mm

Table 5 Main Dimensions/Characteristic Values brake drum speed mass⁵⁾ **d**₃¹⁾ $\boldsymbol{n}_{\text{max}}$ d_{7} I₇ **|**8 **1**₆ size [rpm] [kg] 250 315 40 40 103 95 118 3600 3600 47 59 20 43 50 50 95 118 250 315 20 3600 70 70 118 150 46 78 94 117 400 3000 70 70 190 500 256 118 1740 167 70 70 142 182 150 190 118 1740 256 100 100 120 166 500 287 190 1740 267 384 472 630 710 110 110 276 305 101 130 1740 1740 125 125 80 84 710 318 265 1740 592 630 710 237 315 56 75 624 712 125 125 1475 1475 710 140 315 265 75 1475 882

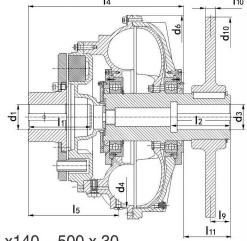


Type HR-S. HR-CS, HR-CCS, HR-DS

• hydrodynamic couplings of the type HR. HR-C, HR-CC, HR-D with brake drum

according to DIN15431





Ordering example: HR-CS 560-65 H7-70 H7 x140 - 500 x 30

Designation of a hydrodynamic coupling type HR-CS, nominal size 560, bore of the flexible connection coupling d_1 =65 H7, bore of the hydrodynamic coupling d_2 =70 H7, for shaft length l_2 =140 mm, brake disk 500 x 30 mm

Main Dimensions/Characteristic Values

Table 6

	brake disk					speed	mass ⁵⁾
size	d ₁₀	d ₃ ¹⁾	I ₉	I ₁₀	I ₁₁	n _{max} [rpm]	m [kg]
274	200	40	18	15	75	3600	36
	355	40	19	15	75	3600	46
	400	40	30	30	75	3600	51
355	200	50	18	15	75	3600	52
	355	50	19	15	75	3600	62
	400	50	30	30	75	3600	67
400	355	70	19	15	100	3000	85
	400	70	30	30	100	3000	90
	450	70	30	30	100	3000	95
450	400	70	30	30	100	1740	102
	450	70	30	30	100	1740	107
	500	70	30	30	100	1740	113
500	400	70	30	30	125	1740	117
	450	70	30	30	125	1740	122
	500	70	30	30	125	1740	128
560	450	100	30	30	125	1740	207
	500	100	30	30	125	1740	219
	630	100	35	30	125	1740	238
630	500	110	30	30	125	1740	254
	630	110	30	30	125	1740	401
	710	110	35	30	125	1740	553
710	500	125	30	30	170	1740	386
	630	125	30	30	170	1740	404
	710	125	35	30	170	1740	444
800	500	125	30	30	170	1475	512
	630	125	30	30	170	1475	530
	710	125	35	30	170	1475	569
900	630	140	30	30	170	1475	706
	710	140	30	30	170	1475	749
	800	140	35	30	170	1475	770
1000	800	160	35	30	170	1200	900



Scope of Delivery

Type HR, HR-C, HR-CC, HR-D

- 1. Standard fusible plug (140°C), assembled in the coupling.
- 2. Exchangeable standard nozzle set beginning with nominal size 560, assembled in the coupling.
- 3. Fixing elements (hexagon screw, disk and spring washer), loosely supplied.

Type HR-P, HR-CP, HR-CCP

- 1. Pulley type and dimension according to customers request mounted on the coupling.
- 2. Standard fusible plug(140°C), assembled in the coupling.
- 3. Exchangeable standard nozzle set beginning with nominal size 560, assembled in the coupling.
- 4. Fixing elements (hexagon screw, disk and spring washer), loosely supplied.

Type HR-B, HR-CB, HR-CCB, HR-DB & HR-S, HR-CS, HR-CCS, HR-DS

- 1.Brake drum or brake disk, in dimension and type according to customers request, possibly with connection elements, mounted on the coupling.
- 2.Standard fusible plug (140°C), assembled in the coupling.
- 3. Changeable standard nozzle set beginning with nominal size 560, assembled in the couping.
- 4. Fixing elements (hexagon screw, disk and spring washer), loosely supplied.

Recommended materials for brake drum and brake disks

Material	Remark	Recommended utilization case
EN-GJL-250 DIN EN 1561	high frictional coefficient, low permissible speed, low wear	holding and service brakes
EN-GJS-400-15U DIN EN 1563 EN-GJS-700-2U DIN EN 1563	low frictional coefficient very good wearing properties	service brake
GE 300 DIN EN 10293 hard chronium plate	minimum of 300 Brinell hardness decrease in frictional coefficient at high temperatures	service brake
GE 300 DIN EN 10293 hardened	minimum of 300 Brinell hardness high frictional coefficient over a wide range of temperature good temperature stability of frictional coefficient wear	holding brakes and service brakes at high temperatures
GE 300 DIN EN 10293 untreated	average frictional coefficient low surface solidity leeds to pickup and thus to a high level of wear	holding brake

Balance

The couplings will be dynamically balanced. Standard balaning quality is Q6,3 at 1500rpm according to VDI 2060 in two planes. Other balancing qualities possible. Please contact us.



Operation Liquid

Operation liquid

The operation Iquid has to have the following characteristic values:

Table 7

kinematic viscosity at 40℃	27-60 cSt
density at 20°C	0.85-0.91 g/cm ³
flashing point	170℃
solidification point	−25°C at outside operation
water conten	0.1%
tendency towards foaming	low

Recommended oils

Followings sorts of oil are useable:

Table 8

oil brand	oil type
Addinol	H 46 R/TL 36
BP Oil	HL 32/HL 22
Deutsche Shell	Shell Tellus 32
Winter shall AG	Wiolan HF 32
Mobil Oil AG	Mobilfluid 120
Deutsche Total GmBH	Total Azolla 32
Esso AG	Torque Fluid N 45
DEA Mineralöl AG	Astron HLP 32

Hydrodynamic couplings with special working conditions or by using different sorts of oil, please contact us.

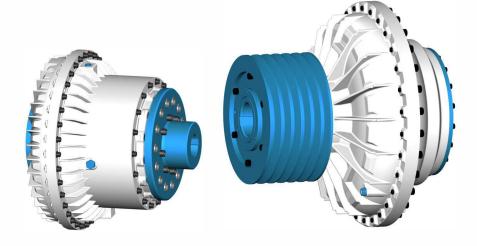
Quantities of oil

The oil quantity depends on the type of coupling and the transmitted drie power. Further information concening oil fill level are available in coupling installation instruction. System related adjustments have to align on site.

Operating medium water

Hydrodynamic couplings can also with a water glycol mixture can be operated. The advantages of this equipment are the cost-effective procurement and Presence of increased environmental regulations. Construction of this Input use an additional encapsulation of the bearings. The rolling bearings can no longer be on the made oil fill, but is a lifetime grease ensured.





Optional Accessory

Insert Bushings

By using of insert couplings of the same size ane type can be adapted to different shaft diameter and shaft length. The insert bushing can be delivered in pilot and finished bore for the insert bushings intended types on request.

Protection cover

In order to protect staff against unintentional touch of the rotating parts of the hydrodynamic coupling a protection cover is necessary. The design of the cover has to be made in such a way that the cooling of the coupling by an air circulation is guaranteed. Covers in standard or special design are available on request.

Mechanical thermal switch off device

Hydrodynamic couplings are protected against damage due to high operation temperature by a fusible plug. The mechanical thermal switch off device has a lower reaction temperature than a fusible plug and avoids in the case of thermal overload the loss of the operation liquid by delivering a mechanical signal. By using the signal the drive system can be switched off.

Electronical thermical switch off device

Hydrodynamic couplings are protected against damage due to high operation temperature by a fusible plug. The electronical thermal switch off device has a lower reaction temperature than a fusible plug and avoids in the case of thermal overload the loss of the operation liquid by delivering a signal. The signal will be picked up touchless from a sensor, transferred to an analysis unit and converted into a signal for switching off the drive system.

Replacement for the fusible plug

The delivery of replacements for the fusible plug, also for different reaction temperatures, is possible on request.

Nozzle Sets

Hydrodynamic couplings beginning with nominal size 560 will be delivered with an exchangeable standard nozzle set. By using of adapted nozzles the start up characteristic of the coupling can be adjusted to the application within a special range.

These nozzles are available on request.

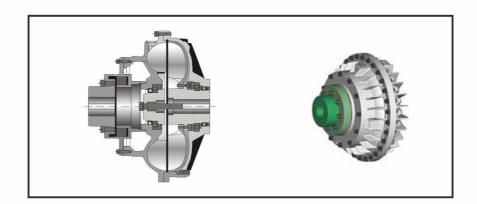
Oil filling

According to standard hydrodynamic couplings will be delivered without oil filling. The oil filling can be delivered separately in usual package units.



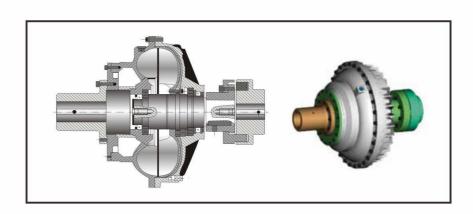
HR-C

Type HR-C hydrodynamic coupling with delay chamber



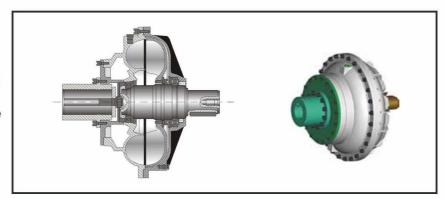
HR-C-MRR

Type HR-C hydrodynamic coupling with delay chamber Type MRR coupling body removable radially without moving the drive and driven unit



HR-C-MBW

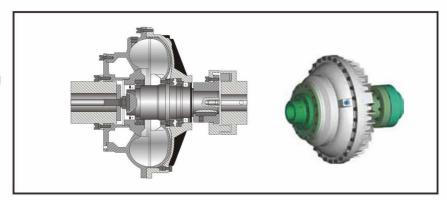
Type HR–C hydrodynamiccoupling with delay chamber
Type MBW the motor end bears the weight without flexible connecting



HR-C-MB

coupling

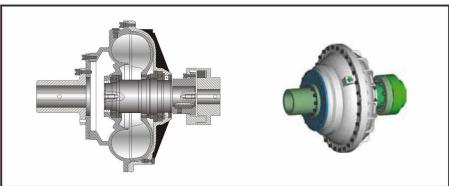
Type HR-C hydrodynamiccoupling with delay chamber Type MB The motor end bears the weight with flexible connecting coupling





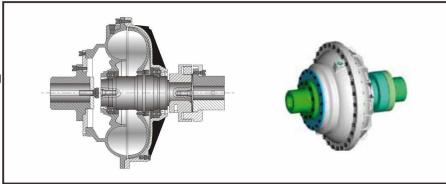
HR-MRR

Type HR hydrodynamic coupling without delay chamber
Type MRR coupling body removable radially without moving the drive and driven unit



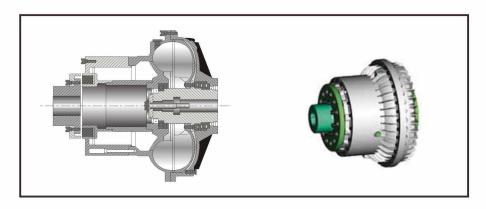
HR-MB

Type HR hydrodynamic coupling without delay chamber
Type MB The motor end bears the weight



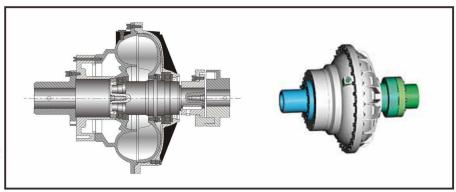
HR-CC

Type HR–CC hydrodynamic coupling with an extended delay chamber



HR-CC-MRR

Type HR–CC hydrodynamic coupling with an extended delay chamber
Type MRR coupling body removable radially without moving the drive and driven unit

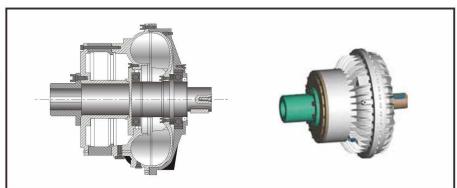




HR-CC-MRW

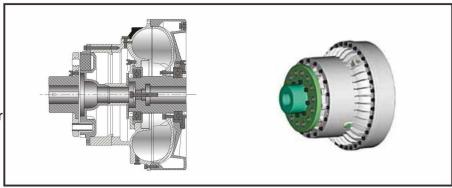
Type HR–CC hydrodynamic coupling with an extended delay chamber

Type MRW coupling body removable radially without moving the drive and driven nunit and flexible connecting coupling



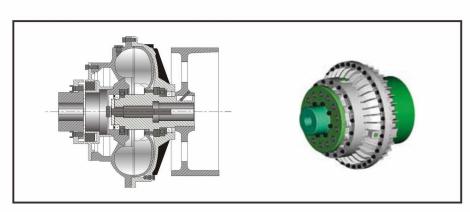
HR-CCZ

Type HR–CCZ hydrodynamic coupling with an enlarged delay chamber and additional chamber



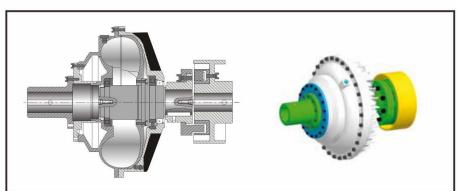
HR-CB

Type HR–CB hydrodynamic coupling with delay chamber and brake drum



HR-B-MRR

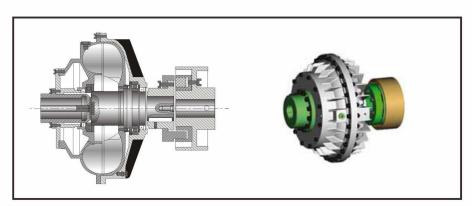
Type HR-B hydrodynamic coupling without delay chamber, with brake drum
Type MRR coupling body removable radially without moving the drive and driven unit





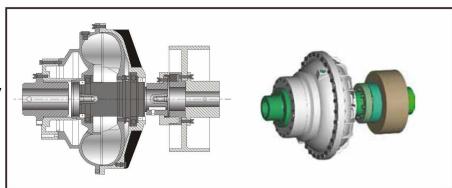
HR-CB-MB

Type HR-CB hydrodynamic coupling with delay chamber and brake drum Type MB The motor end bears the weight



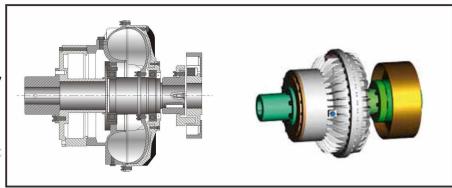
HR-CCB-MB

Type HR-CCB hydrodynamic coupling with an extended delay chamber and brake drum
Type MB The motor end bears the weight



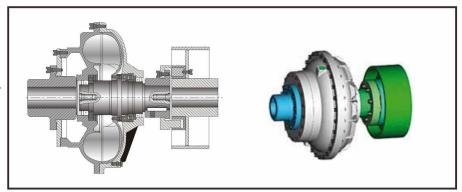
HR-CCB-MRR

Type HR-CCB hydrodynamic coupling with an extended delay chamber and brake drum Type MRR coupling body removable radially without moving the drive and driven unit



HR-B-MB

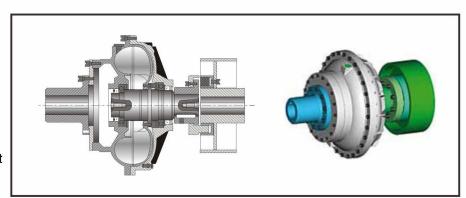
Type HR-B hydrodynamic coupling without delay chamber with brake drum Type MB The motor end bears the weight





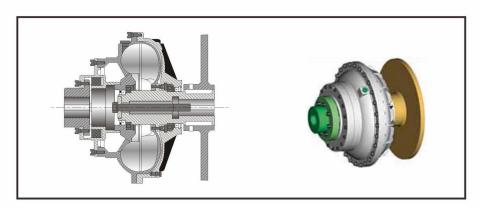
HR-B-MRR

Type HR–B hydrodynamic coupling without delay chamber, with brake drum Type MRR coupling body removable radially without moving the drive and driven unit



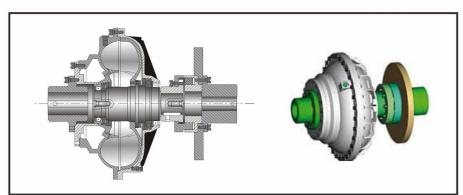
HR-CS

Type HR–CS hydrodynamic coupling with delay chamber and brake disk



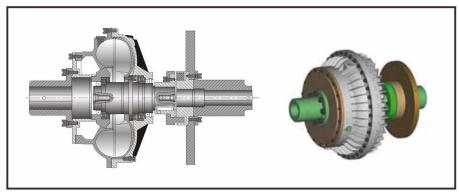
HR-CS-MB

Type HR–CS hydrodynamic coupling with delay chamber and brake disk
Type MB The motor end bears the weight



HR-CS-MRR

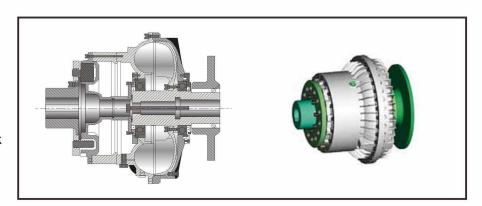
Type HR-CS hydrodynamic coupling with delay chamber and brake disk
Type MRR coupling body removable radially without moving the drive and driven unit





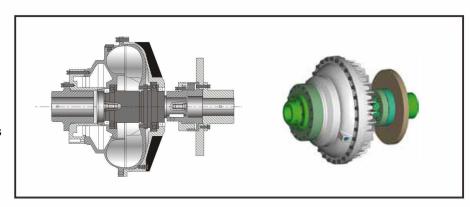
HR-CCS

Type HR–CCS hydrodynamic coupling with an extended delay chamber and brake disk



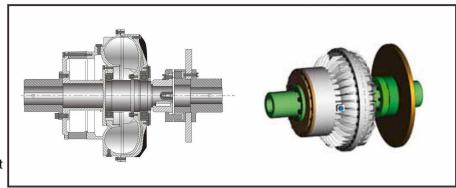
HR-CCS-MB

Type HR-CCS hydrodynamic coupling with an extended delay chamber and brake disk Type MB The motor end bears the weight



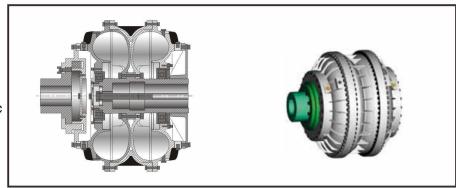
HR-CCS-MRR

Type HR-CCS hydrodynamic coupling with an extended delay chamber and brake disk Type MRR coupling body removable radially without moving the drive and driven unit



HR-CD

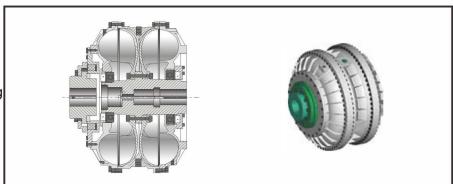
Type HR–CD hydrodynamic coupling with two hydrodynamic units and a delay chamber





HR-D

Type HR-D hydrodynamic coupling with two hydrodynamic units

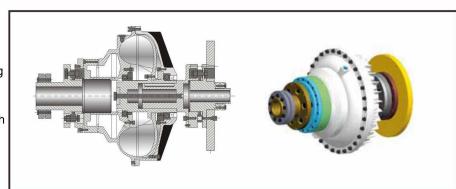


HR-CCS-AMC-ve

Type HR-CCS hydrodynamic coupling with an extended delay chamber and brake disk

Type AMC hydrodynamic coupling with all-metal clutch

Type ve hydrodynamic coupling with special design external dmping sets

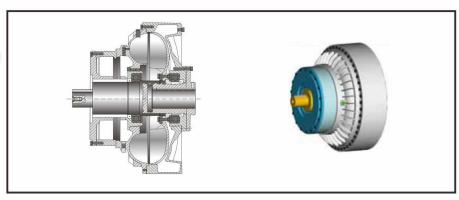


HR-CCZ-MBW-V

Type HR–CCZ hydrodynamic coupling with an extend delay chamber and brake disk

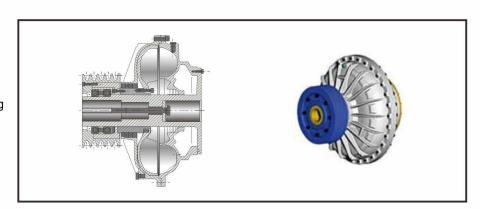
Type MBW the motor end bears the weight without flexible connecting coupling

Type v hydrodynamic coupling with special design



HR-CP-r

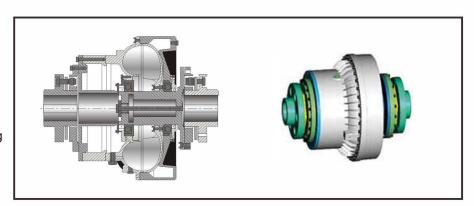
Type HR–CP hydrodynamic coupling with delay chamber and pulley Type r Replaceable pulley





HR-CCZ-AMC

Type HR-CCZ hydrodynamic coupling with an enlarged delay chamber and additional chamber Type AMC hydrodynamic coupling with all-metal clutch



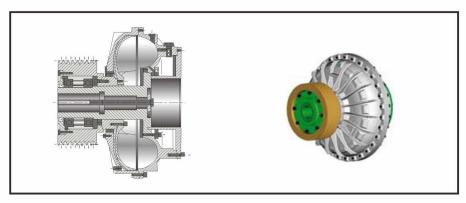
HR-CP-id

Type HR-CP hydrodynamic coupling with delay chamber and pulley Type id Internal drive



HR-CP

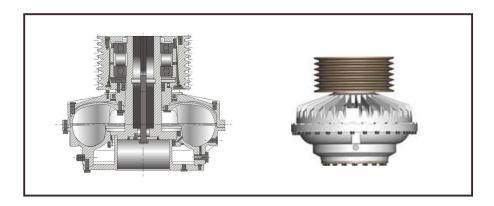
Type HR-CP hydrodynamic coupling with delay chamber and pulley



HR-CP-vin

Type HR-CP hydrodynamic coupling with delay chamber and pulley

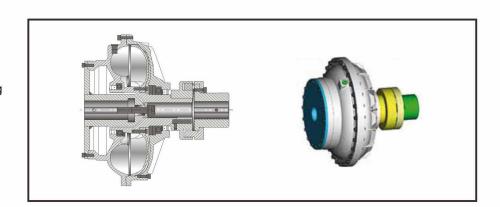
Type vin Vertical Installation





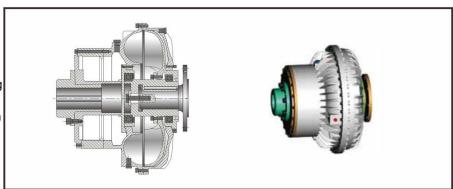
HR-MB-v

Type HR hydrodynamic coupling without delay chamber Type v hydrodynamic coupling with special design



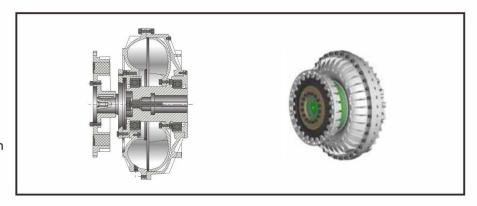
HR-CC-DF-v

Type HR–CC hydrodynamic coupling with an extended delay chamber Type DF hydrodynamic coupling with drive shaft flange Type v hydrodynamic coupling with special design



HR-ded-v

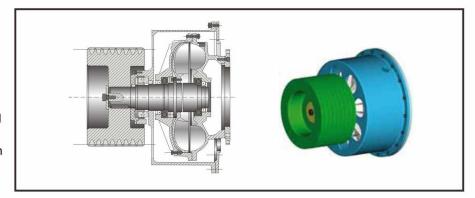
Type HR hydrodynamic coupling without delay chamber Type ded Diesel engine drive Type v hydrodynamic coupling with special design



HR-dedh-v

special design

Type HR hydrodynamic coupling without delay chamber Type dedh Diesel engine drive and housing Type v hydrodynamic coupling with







SHENYANG KUDOSWORLD TECHNOLOGY CO., LTD

Add: Orchard Summer Palace, No.209-2 Qingnian Street, Shenhe

District, Shenyang City, China 110016

Tel: 0086 (024) 31976438 Fax: 0086(024) 3197 6437