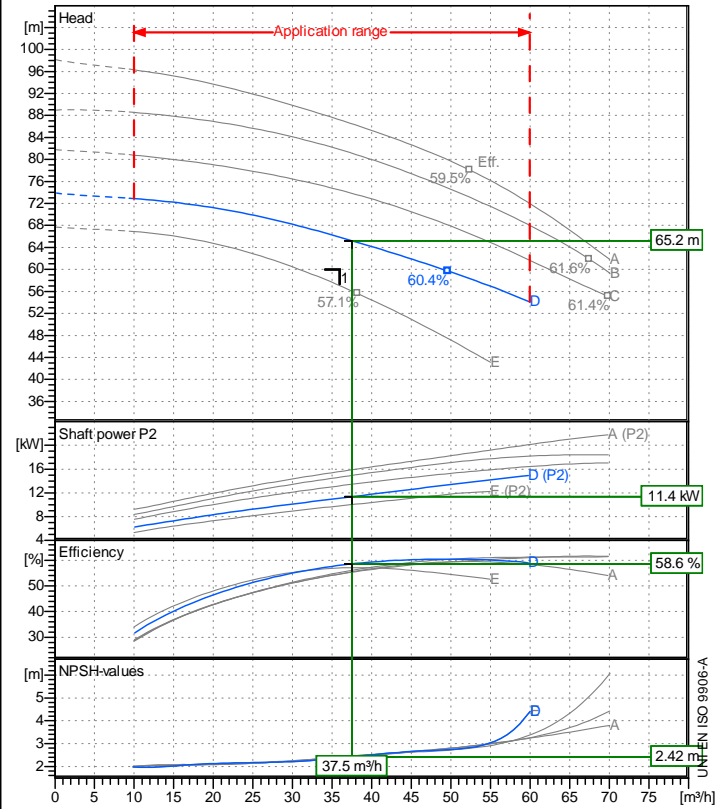


Receiver

From

 Company name
 Respons. Department
 Person in charge
 Phone number
 Fax no
 E-mail address

 SC MASTER ENGINEERING SRL
 Tehnic
 BOGDAN, POPA
 0742828049
 -
 bogdan.popa@master-eng.ro


Operating data specification

| | |
|---------------------------|---------------------------|
| Nominal flow | m ³ /h 36 |
| Nominal head | m 60 |
| Static head | m 0 |
| NPSH - v value of plant | m 0 |
| Inlet pressure | bar 0.09793 |
| Fluid | Water, pure |
| Operating temperature t A | °C 20 |
| Density at t A | kg/dm ³ 0.9983 |
| Kin. viscosity at t A | mm ² /s 1.005 |

Pump

| | | |
|-----------------------|------------|------------------------|
| Pump name | IR40-250ND | |
| Size | 65/40/250 | |
| Design | | |
| Speed 1/min | 2900 | No of stages 1 |
| Impeller type | | |
| Flow | Nominal | m ³ /h 37.5 |
| | Max- | m ³ /h 60 |
| | Min- | m ³ /h 10 |
| Head | Nominal | m 65.2 |
| | Max- | m 72.9 |
| | Min- | m 54.1 |
| Head H(Q=0) | m 73.9 | |
| NPSH 3% | m 2.42 | |
| Max. working pressure | bar 7.33 | |
| Shaft power | kW 11.4 | |
| Efficiency | % 58.6 | |
| Max absorbed power | kW 14.938 | |

Materials Pump

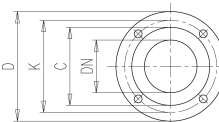
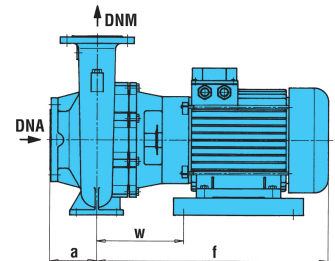
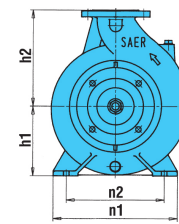
| | | | |
|--------------------|-------------------------------------|--|--|
| Shaft | Stainless steel AISI 431 (1.4057) | | |
| Impeller | Cast iron EN-GJL-250 | | |
| Pump body | Cast iron EN-GJL-250 | | |
| Disco porta tenuta | Cast iron EN-GJL-250 | | |
| Gasket | Natural fiber | | |
| Mechanical seal | BVEG (Grafite/Ossido Allumina/EPDM) | | |
| | | | |
| | | | |
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| | | | | |
|----------------------|------------|------------------|----------------|------------|
| Motor | Frame size | 132 M | | |
| Manufacturer / Type | SAER | 132 M 2 - 15 | | |
| Rated power | kW | 15 | Efficiency 4/4 | 0 % |
| Electric current | A | | Speed | 1/min 2950 |
| Electric voltage | V | 400 V | 3~ | Hz 50 |
| Starting mode | Unknown | | | |
| Degree of protection | IP 55 | Insulation class | F | |

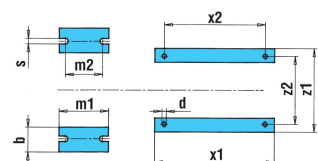
Remarks:

Dimensions in mm

| | | | |
|-----|-------|----|-----|
| a | 100 | z1 | 258 |
| b | 65 | z2 | 216 |
| d | 12 | | |
| DNA | 64 | | |
| DNM | 40 | | |
| f | 525.5 | | |
| h1 | 180 | | |
| h2 | 225 | | |
| m1 | 125 | | |
| m2 | 95 | | |
| n1 | 320 | | |
| n2 | 250 | | |
| s | 14 | | |
| w | 166.5 | | |
| x1 | 320 | | |
| x2 | 280 | | |



| | | | |
|----|-----|----|-----|
| C | 88 | C | 122 |
| D | 150 | D | 185 |
| DN | 40 | DN | 65 |
| K | 110 | K | 145 |
| n° | 4 | n° | 4 |
| øn | 19 | øn | 19 |

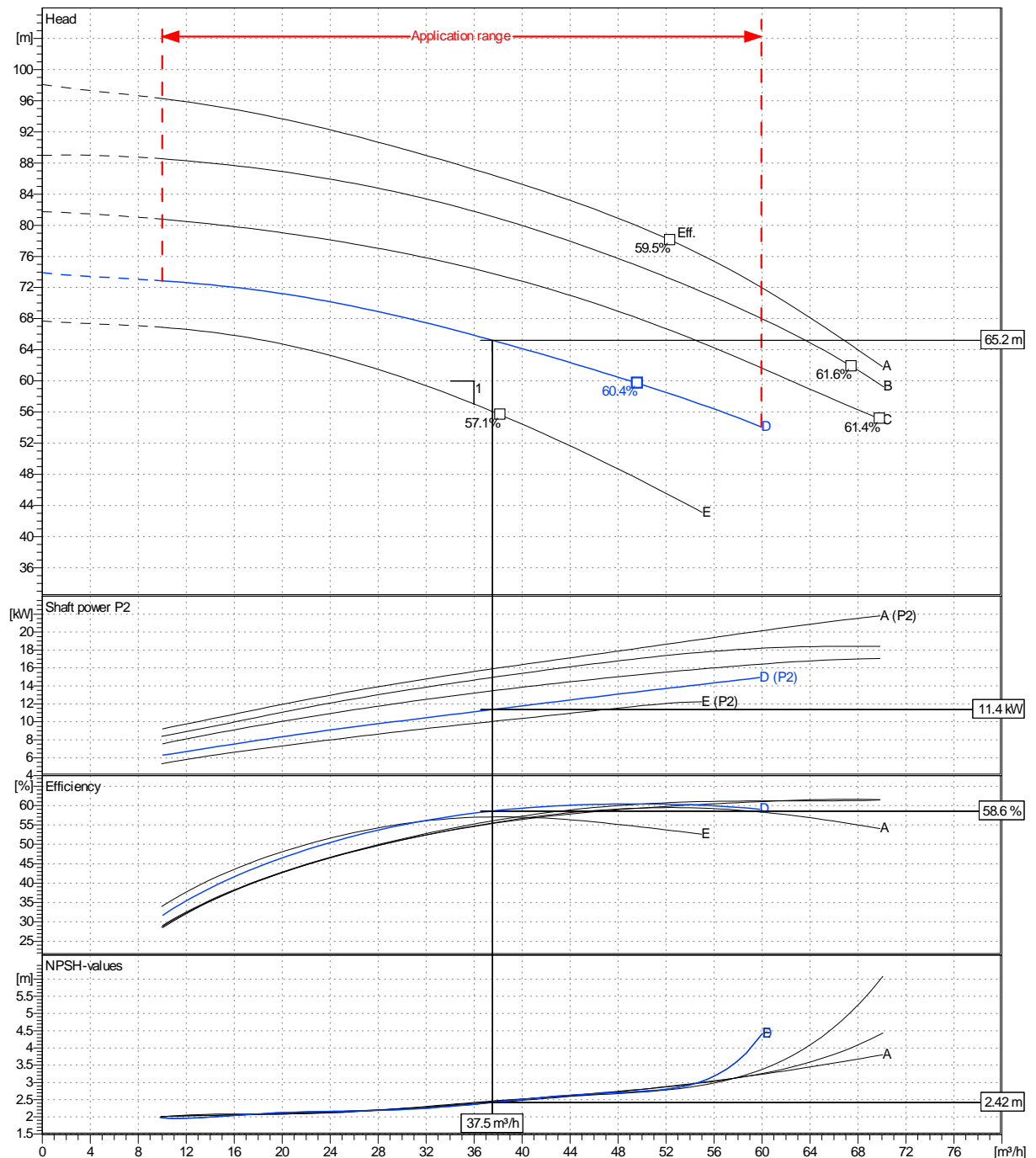


| | |
|---------------------|---------------------------|
| Receiver | From |
| Company name | SC MASTER ENGINEERING SRL |
| Respons. Department | Tehnic |
| Person in charge | BOGDAN, POPA |
| Phone number | 0742828049 |
| Fax no | - |
| E-mail address | bogdan.popa@master-eng.ro |

| | | | |
|------------------------------|-------------------------------------------------------|--------------------|--------------------------|
| Operating area | Flow | Head | Impeller type |
| Operating data specification | 36 m ³ /h | 60 m | Impeller construction |
| Pump data | 37.5 m ³ /h | 65.2 m | Sense of rotation |
| | | | Outlet width |
| | | | DN 40 |
| | Speed | 1/min | 2900 |
| | Frequency | Hz | 50 Hz |
| | Min. Max. η Max. | H(Q=0) η Max. | P2(Q=0) Max. η Max. |
| | m ³ /h m ³ /h m ³ /h | m m | kW kW kW |
| | 10 60 49.6 | 73.9 59.7 | 14.9 13.3 |

Performance data based to: Water, pure [100%]; 20°C; 0.998kg/dm³; 1mm²/s

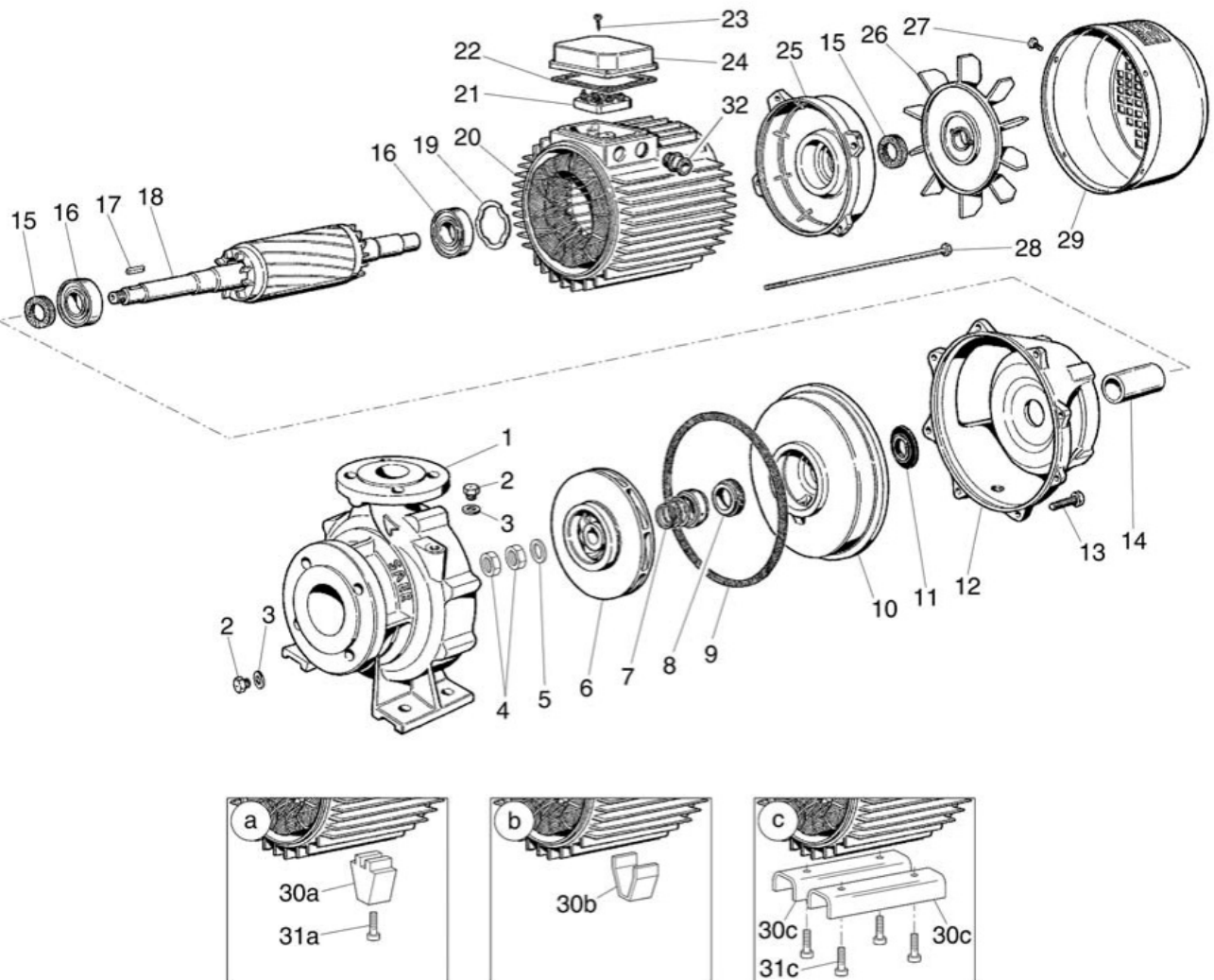
UNI EN ISO 9906-A



| | | | | |
|---------|------------|-----------------------------------|---------------------------------|-------------|
| Project | Project ID | Created by BOGDAN, POPA | Created on 2016-11-22 | Last update |
|---------|------------|-----------------------------------|---------------------------------|-------------|

Company name
Respons. Department
Person in charge
Phone number
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Project

Project ID

Created by
BOGDAN, POPA

Created on
2016-11-22

Last update