

#### **Special features**

Stepless rotational speed adjustment Digital electronics for constant rotational speed

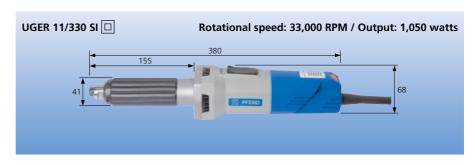
Overload protection

Smooth start-up for protection of people, tools and drive

Restart protection in case of power failure

Accessories included:

3 m power cable, 6 mm collet, 2 keys



Description	EAN 4007220	Rotational speed [RPM]	Voltage [volts] 50–60 Hz	Power consumption [watts]	Power output [watts]	Collet group	Net weight [kg]
UGER 11/330 SI 230 V	777367	15,000–33,000	230	1,050	650	8	2.250

#### Collets

	(
	8

Group	For shank dia.							
	6 mm	8 mm	10 mm	1/4 inch	3/8 inch			
	111111		AN 40072		IIICII			
8	213674	213704	213711	213681	213728			

For dimensions see pages 106–107.

#### Keys

<b>3</b>	Description	EAN 4007220
	EM SW 14 mm	206836
	EM SW 18 mm	206843

#### **Suitable PFERD tools**

Catalogue 202	Catalogue 203*	Catalogue 204*	Catalogue 205	Catalogue 206	Catalogue 208
TC burrs Cut 3, 3 PLUS, 4, 5, STEEL, INOX, NON- FERROUS, CAST, TOUGH, TOUGH-S, MICRO Dia. 4 to 16 mm  Cut 1, ALU, FVK, FVKS, PLAST, EDGE Dia. 6 to 16 mm  HSS rotary cutters Special cuts Dia. up to 3.2 mm	Mounted points Dia. 16 mm  Dia. up to 50 mm  Width ≤ 70 mm	Poliflex® fine grinding points Dia. 6 to 25 mm  Abrasive spiral bands and rubber drum holders Dia. 4 to 38 mm  POLICAP® Dia. 7 to 13 mm  POLIROLL®/POLICO® Dia. 6 to 12 mm  Mounted flap wheels Dia. 15 to 25 mm  Felt points Dia. 6 to 12 mm	Diamond grinding points Dia. 6.0 to 20.0 mm  CBN grinding points Dia. 9.0 to 20.0 mm  Diamond cut-off wheels Dia. 30 to 50 mm  matching arbors BO 6/10 3 BO 8/10 3	Cut-off wheels EHT Dia. 50 to 55 mm  Ring wheels ER Dia. 50 to 55 mm  matching arbors BO 6/6 0-4 BO 6/10 0-4 BO 8/10 0-4	End brushes crimped PBU dia. 10 to 12 mm knotted PBG dia. 23 mm  Wheel brushes crimped RBU dia. 20 to 30 mm knotted RBG dia. 70 mm RBGIT dia. 70 mm

If no shank diameter is given, the shank dia. of 6 mm applies.

\*Catalogues 203/204: This data applies to an unsupported shank length of 10 mm and the stated max. mounted point dimensions.

**Note:** Please observe the recommended cutting speeds and the max. permitted rotational speeds in Catalogues 202–208.



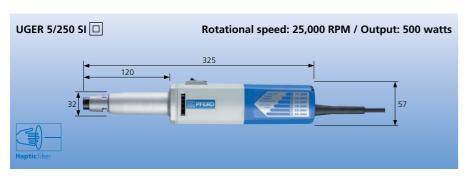






## **Electric grinders**

**Straight grinders** 



#### Special features

Stepless rotational speed adjustment Digital electronics for constant rotational speed

Overload protection

Smooth start-up for protection of people, tools and drive

Restart protection in case of power failure Very easy-to-handle machine

Accessories included:

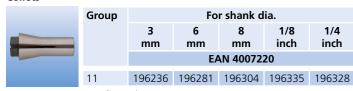
3 m power cable, 6 mm collet, 2 keys

Description	EAN 4007220	Rotational speed [RPM]	Voltage [volts] 50–60 Hz	Power consumption [watts]	Power output [watts]	Collet group	Net weight [kg]
UGER 5/250 SI 230 V	265581	11,000–25,000	230	500	300	11	1.350

1/4

inch

#### Collets



Reys		
1	Description	EAN 4007220
	EM SW 14 mm	206836
	EM SW 18 mm	206843

For dimensions see pages 106-107.

#### **Suitable PFERD tools**

Catalogue 202	Catalogue 203*	Catalogue 204*	Catalogue 205	Catalogue 206	Catalogue 208
TC burrs Cut 3, 3 PLUS, 4, 5, STEEL, INOX, NON- FERROUS, CAST, TOUGH, TOUGH-S, MICRO Dia. 6 to 20 mm  Cut 1, ALU, FVK, FVKS, PLAST, EDGE Dia. 6 to 16 mm  HSS rotary cutters Cut 1, 3 and special cuts Dia. up to 4 mm	Mounted points Dia. 16 mm  Dia. up to 50 mm  Width ≤ 70 mm	Abrasive spiral bands and rubber drum holders Dia. up to 50 mm  POLICAP® Dia. up to 16 mm  POLIROLL® Dia. up to 15 mm  Mounted flap wheels Dia. up to 30 mm  Poliflex® fine grinding points Dia. 8 to 25 mm  POLINOX® cross buffs Dia. up to 38 mm  Felt points Dia. up to 15 mm	Diamond grinding points Dia. 6.0 to 25.0 mm  CBN grinding points Dia. 12.0 to 25.0 mm  Diamond cut-off wheels Dia. 22 to 50 mm  matching arbors BO 3/1.7 1 BO 6/10 3 BO 8/10 3	Cut-off wheels EHT Dia. 50 to 55 mm matching arbor BO 6/6 0-4 Ring wheels ER Dia. 50 to 55 mm matching arbor BO 6/6 3-10	End brushes crimped PBU dia. 10 to 20 mm knotted PBG dia. 19 to 23 mm  Wheel brushes crimped RBU dia. 20 to 30 mm knotted RBG dia. 70 mm RBGIT dia. 70 mm

6 mm applies.

If no shank diameter is given, the shank dia. of \*Catalogues 203/204: This data applies to an unsupported shank length of 10 mm and the stated max. mounted point dimensions.

**Note:** Please observe the recommended cutting speeds and the max. permitted rotational speeds in Catalogues 202-208.



#### Special features

Stepless rotational speed adjustment Digital electronics for constant rotational speed

Overload protection

Smooth start-up for protection of people, tools and drive

Restart protection in case of power failure

Accessories included:

3 m power cable, 6 mm collet, 2 keys



Description	EAN 4007220	Rotational speed [RPM]	Voltage [volts] 50–60 Hz	Power consumption [watts]	Power output [watts]	Collet group	Net weight [kg]
UGER 15/150 SI 230 V	801864	6,800-15,000	230	1,530	1,050	12	3.050

Keys

#### Collets

, iicts									
	Group	For shank dia.							
		6 mm	8 mm	10 mm	12 mm	1/4 inch			
			E/	AN 40072	20				
	12	195994	196014	196038	196045	196052			

Description 4007220 EM SW 22 mm 206850

For dimensions see pages 106–107.

#### **Suitable PFERD tools**

Catalogue 202	Catalogue 203*	Catalogue 204*	Catalogue 205	Catalogue 206	Catalogue 208
TC burrs Cut 3, 3 PLUS, 4, 5, STEEL, INOX, NON- FERROUS, CAST, TOUGH, TOUGH-S, MICRO, EDGE Dia. 12 to 20 mm  HSS rotary cutters Cut 1, 2, 3, 5, special cuts Dia. 5 to 7 mm	Mounted points Dia. 16 mm  Dia. up to 50 mm  Width ≤ 70 mm	Abrasive spiral bands and rubber drum holders Dia. 30 to 75 mm  Mounted flap wheels Dia. 25 to 50 mm  POLINOX® mounted grinding wheels Dia. up to 40 mm  POLICLEAN® tools Dia. up to 50 mm  Poliflex® fine grinding points Poliflex® fine grinding discs Dia. 10 to 30 mm  POLIROLL® Dia. up to 18 mm	Diamond grinding points Dia. 10 to 25 mm  CBN grinding points Dia. 20,0 mm  Diamond cut-off wheels Dia. 30 to 50 mm  matching arbors BO 6/10 3 BO 8/10 3	Cut-off wheels EHT Dia. 50 to 55 mm matching arbors BO 6/6 0-4 BO 8/10 0-4 Ring wheels ER Dia. 50 to 55 mm matching arbors BO 6/6 3-10 BO 8/10 6-20	End brushes crimped PBU dia. 10 to 30 mm knotted PBG dia. 19 to 30 mm  Wheel brushes crimped RBU dia. 20 bis 70 mm knotted RBG dia. 70 to 100 mm  Shank mounted bevel brushes KBU dia. 50 to 70 mm KBUIT dia. 50 to 70 mm

6 mm applies.

If no shank diameter is given, the shank dia. of \*Catalogues 203/204: This data applies to an unsupported shank length of 10 mm and the stated max. mounted point dimensions.

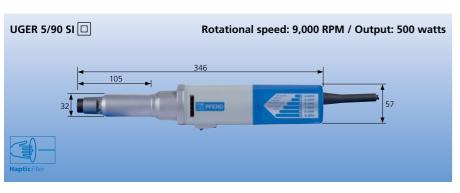
**Note:** Please observe the recommended cutting speeds and the max. permitted rotational speeds in Catalogues 202-208.







**Straight grinders** 



#### Special features

Stepless rotational speed adjustment Digital electronics for constant rotational speed

Overload protection

Smooth start-up for protection of people, tools and drive

Restart protection in case of power failure Particularly suitable for POLINOX® and POLIVLIES® tools

Accessories included:

3 m power cable, 6 mm collet, 2 keys

Description	EAN 4007220	Rotational speed [RPM]	Voltage [volts] 50–60 Hz	Power consumption [watts]	Power output [watts]	Collet group	Net weight [kg]
UGER 5/90 SI 230 V	267332	4,000–9,000	230	500	300	11	1.440

#### Collets



Group	For shank dia.								
	3	6	8	1/8	1/4				
	mm	mm	mm	inch	inch				
	EAN 4007220								
11	196236	196281	196304	196335	196328				

Keys

<b>&gt;</b>	Description	EAN 4007220
	EM SW 14 mm	206836
	EM SW 18 mm	206843

For dimensions see pages 106-107.



POLINOX® set PNL/Z/R 6050 UGER 5/90 230 V For further information and ordering data on POLINOX® set, please refer to Catalogue 204.

#### **Suitable PFERD tools**

Catalogue 202	Catalogue 203*	Catalogue 204*		Catalogue 205	Catalogue 208
TC burrs Cut 3, 3 PLUS, 4, 5, NON-FERROUS, TOUGH, TOUGH-S, EDGE Dia. 16 to 20 mm  HSS rotary cutters Cut 1, 2, 3, 5, special cuts Dia. 7 to 10 mm	Mounted points Dia. 16 mm Dia. up to 50 mm Width ≤ 70 mm	Poliflex® fine grinding points Bond: PUR Dia. 15 to 50 mm  Poliflex® mounted texturing points PU-STRUC Dia. up to 32 mm  POLIROLL® grinding rolls Dia. 18 mm  POLISTAR Dia. 30 to 50 mm  POLINOX® mounted grinding wheels POLINOX® unitized wheels PNER Dia. up to 50 mm	Overlap slotted discs Dia. 30 to 50 mm  POLINOX® cross buffs Dia. up to 38 mm  POLICLEAN® mounted tools Dia. up to 50 mm  Felt points Mounted felt flap wheels Dia. 30 to 50 mm  Felt wheels Dia. up to 45 mm  Mounted flap wheels Dia. up to 50 mm	Diamond grinding points Dia. 12.0 to 20.0 mm  CBN grinding points Dia. 20.0 mm  Diamond cut-off wheels Dia. 22 to 50 mm  matching arbors BO 3/1,7 1 BO 6/10 3 BO 8/10 3	End brushes crimped PBUR dia. 12 to 25 mm knotted PBGS dia. 10 to 12 mm Shank mounted bevel brushes KBU dia. 50 mm Shank mounted cup brushes TBU dia. 50 mm especially with INOX, brass and SiC filaments Wheel brushes crimped RBU dia. 50 mm matching arbor
Cut 1, 2, 3, 5, special cuts		PU-STRUC Dia. up to 32 mm  POLIROLL® grinding rolls Dia. 18 mm  POLISTAR Dia. 30 to 50 mm  POLINOX® mounted grinding wheels POLINOX® unitized wheels PNER	mounted tools Dia. up to 50 mm  Felt points Mounted felt flap wheels Dia. 30 to 50 mm  Felt wheels Dia. up to 45 mm  Mounted flap wheels	wheels Dia. 22 to 50 mm matching arbors BO 3/1,7 1 BO 6/10 3	Shank mount bevel brushe KBU dia. 50 m Shank mount brushes TBU dia. 50 m especially with brass and SiC Wheel brush crimped RBU dia. 50 m matching

6 mm applies.

If no shank diameter is given, the shank dia. of \*Catalogues 203/204: This data applies to an unsupported shank length of 10 mm and the stated max. mounted point dimensions.

Note: Please observe the recommended cutting speeds and the max. permitted rotational speeds in Catalogues 202-208.

#### Special features

Stepless rotational speed adjustment Digital electronics for constant rotational speed

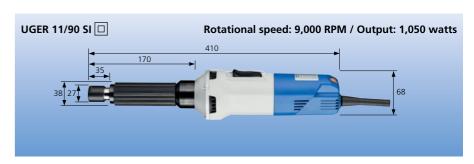
Overload protection

Smooth start-up for protection of people, tools and drive

Restart protection in case of power failure

Accessories included:

3 m power cable, 6 mm collet, 2 keys



Description	EAN 4007220	Rotational speed [RPM]	Voltage [volts] 50–60 Hz	Power consumption [watts]	Power output [watts]	Collet group	Net weight [kg]
UGER 11/90 SI 230 V	948842	3,800-9,000	230	1,050	650	12	2.370

Catalogue 204\*

Keys

#### Collets



roup	For shank dia.								
	6	8	10	12	1/4				
	mm	mm	mm	mm	inch				
	EAN 4007220								
2	195994	196014	196038	196045	196052				

For dimensions see pages 106–107.

Catalogue 203\*

<b>3</b>	Description	EAN 4007220
	EM SW 19 mm	956878
	EM SW 22 mm	206850

#### **Suitable PFERD tools**

Catalogue 202

TC burrs Cut 3, 3 PLUS, 4, 5, NON-FERROUS, TOUGH, TOUGH-S, EDGE Dia. 16 to 25 mm	Mounted points Dia. 16 mm Dia. up to 50 mm Width ≤ 70 mm	POLINOX® mounted grinding wheels Dia. up to 80 mm POLINOX® unitized	Diamond Dia. 20.0 r Diamond Dia. 30 to	
HSS rotary cutters	Catalogue 204*	wheels PNER Dia. up to 75 mm	matching	
Cut 1, 2, 3, 5, special cuts Dia. 7 to 10 mm	Abrasive spiral bands and rubber drum holders Dia. 100 mm	Overlap slotted discs Dia. 30 to 50 mm	arbors BO 6/10 3 BO 8/10 3	
	Poliflex® fine grinding points	POLINOX® cross buffs Dia. up to 38 mm		
	Bond: PUR Dia. 15 to 50 mm	POLICLEAN® mounted tools Dia. up to 75 mm		
	Poliflex® mounted texturing points PU-STRUC Dia. 32 mm	POLICLEAN® wheels Dia. up to 100 mm  Felt points		
	POLIROLL® grinding rolls Dia. 18 mm	Mounted felt flap wheels Dia. 30 to 50 mm  Felt wheels		
	Unmounted flap wheels Dia. up to 100 mm	Dia. up to 60 mm  Mounted flap wheels		
	POLISTAR Dia. 30 to 50 mm	Dia. up to 80 mm		

If no shank diameter is given, the shank dia. of 6 mm applies.

Catalogue 205 Catalogue 208 d grinding points End brushes

d cut-off wheels

knotted PBGS dia. 10 to 12 mm Shank mounted bevel

crimped

brushes KBU dia. 50 to 100 mm

PBUR dia. 12 to 25 mm

Shank mounted cup brushes TBU dia. 50 mm especially with INOX, brass and SiC filaments

Shank mounted wheel brushes

crimped RBU dia. 50 to 100 mm Wheel brushes narrow

face crimped RBU dia. 100 mm

matching arbor BO 8/12-22.2 5-18

\*Catalogues 203/204: This data applies to an unsupported shank length of 10 mm and the stated max. mounted point dimensions.

Note: Please observe the recommended cutting speeds and the max. permitted rotational speeds in Catalogues 202-208.



**62** | 209 209 | 63





## **Electric grinders**

EAN

4007220

**Straight grinders** 

# UGER 15/60 SI 🗆 Rotational speed: 5,900 RPM / Output: 1,530 watts

#### Special features

Stepless rotational speed adjustment Digital electronics for constant rotational speed

Overload protection

Smooth start-up for protection of people, tools and drive

Restart protection in case of power failure

Accessories included:

Description

EM SW 22 mm 206850

3 m power cable, 12 mm collet, 2 keys

EAN

4007220

Description	EAN 4007220	Rotational speed [RPM]	Voltage [volts] 50–60 Hz	Power consumption [watts]	Power output [watts]	Collet group	Net weight [kg]
UGER 15/60 SI 230 V	777251	2,800-5,900	230	1,530	1,050	12	3.050

Keys

#### Collets

#### Group For shank dia. 10 12 1/4 inch mm mm EAN 4007220 195994 196014 196038 196045 196052

For dimensions see pages 106-107.



#### Flap wheel set FR 15030 UGER 15/60 230 V

For further information and ordering data on flap wheel set, please refer to Catalogue 204.

### **Suitable PFERD tools**

Catalogue 202	Catalogue 203*	Catalogue 204*		Catalogue 205	Catalogue 208
HSS rotary cutters Cut ALU, 1, 2, 3 Dia. 10 to 16 mm	Mounted points Hardness D Dia. 16 mm Dia. up to 40 mm Width ≤ 32 mm	Abrasive spiral bands and rubber drum holders Dia. 75 to 100 mm  Mounted flap wheels Dia. 60 to 80 mm  Unmounted flap wheels Dia. 100 mm  Dia. 150 mm Width 30 mm  Poliflex® mounted texturing points PU-STRUC Dia. 20 to 100 mm	POLINOX® mounted grinding wheels Dia. 50 to 100 mm  POLINOX® unitized wheels PNER Dia. 75 to 100 mm  POLICLEAN® mounted tools Dia. up to 100 mm  POLICLEAN® wheels Dia. up to 100 mm	Diamond cut-off wheels Dia. 30 to 50 mm matching arbors BO 6/10 3 BO 8/10 3	Shank mounted wheel brushes crimped RBU dia. 80 to 100 mm  Wheel brushes crimped RBU narrow face type Dia. 100 to 150 mm  RBU universal type Dia. 100 to 150 mm  matching arbors BO 8/12-22.2 5-18 BO 8/22.2 5-10 BO 12/22.2 10-30

6 mm applies.

If no shank diameter is given, the shank dia. of \*Catalogues 203/204: This data applies to an unsupported shank length of 10 mm and the stated max. mounted point dimensions.

Note: Please observe the recommended cutting speeds and the max. permitted rotational speeds in Catalogues 202-208.

#### Special features

Stepless rotational speed adjustment Digital electronics for constant rotational speed

Overload protection

Smooth start-up for protection of people, tools and drive

Restart protection in case of power failure

Accessories included:

3 m power cable, 12 mm collet, 2 keys



Description

EM SW 22 mm 206850

Description	EAN 4007220	Rotational speed [RPM]	Voltage [volts] 50–60 Hz	Power consumption [watts]	Power output [watts]	Collet group	Net weight [kg]
UGER 15/30 SI 230 V	775912	750–3,000	230	1,530	1,050	12	3.050

Keys

#### Collets

	Group	For shank dia.					
		6 mm	8 mm	10 mm	12 mm	1/4 inch	
			E/	AN 4007220			
	12	195994	196014	196038	196045	196052	

For dimensions see pages 106–107.



#### POLIFLAP® set PFL 17060 UGER 15/30 230 V

For further information and ordering data on POLIFLAP® set, please refer to Catalogue 204.

#### **Suitable PFERD tools**

Catalogue 202	Catalogue 204	Catalogue 204*	Catalogue 205	Catalogue 208
HSS rotary cutters Cut 1, 2, 3 Dia. 16 mm	Unmounted flap wheels Dia. 150 to 165 mm  POLINOX® mounted grinding wheels Dia. 100 mm  POLINOX® unmounted grinding wheels Dia. 150 mm  POLICLEAN® wheels Dia. 100 to 150 mm	POLIFLAP® grinding wheel Dia. 170 mm Cloth rings Dia. 200 mm Mounted felt flap wheels Dia. 50 to 80 mm	Diamond cut-off wheels Dia. 50 mm matching arbors BO 6/10 3 BO 8/10 3	Cup brushes crimped TBU dia. 60 mm  Wheel brushes crimped RBU dia. 100 mm  RBU dia. 150 mm arbor hole dia. 22.2 mm  RBU dia. 150 mm arbor hole dia. 12 mm  matching arbor BO 8/12-22.2 5-18

If no shank diameter is given, the shank dia. of 6 mm applies.





209 | **65 64** | 209