



HOT TUBS ENGINEERED FOR THE WORLD'S HARSHTEST CLIMATES



ENGINEERED FOR THE WORLD'S HARSHEST CLIMATES...

(WHEREVER YOU HAPPEN TO LIVE)



Proudly Manufactured in Canada. Sold Worldwide.

Hand Built meets High Tech

A visit to any of our production facilities will showcase the best of both worlds. Precision cutting water-jet robots work methodically in our shell construction area while craftsmen hand-assemble our beautiful western red cedar cabinets. These components are combined in a blend of technology and touch, making the Arctic Spa truly unique -- possibly even the most prized possession in your backyard!

Certified Manufacturer, Industry Leader.

Arctic Spas® is an original member in good standing as a certified Hottubstar certified manufacturer. As Canada's largest hot tub company Arctic Spas® is committed to being a leader in pursuing tougher energy use legislation, and will continue to drive the agenda of manufacturing responsible, safe and efficient products, and honesty in advertising.

The Best Dealer Network.

All authorized Arctic Spas® dealers are required to maintain a minimum standard in on-going online training for both customer relations and product service.



ERNST & YOUNG
ENTREPRENEUR
OF THE YEAR



Health Benefits of Hot Tubbing



**Arctic Spas[®]
are good for you!**

While hot water immersion therapy is centuries old, our understanding of its benefits continues to expand. Each and every day, we sustain a myriad of injuries spanning from the near imperceptible ache in the morning to those bumps, bruises, sprains and pains that accumulate and slow us down at the end of the day. Immersion in warm water dilates our blood vessels, dramatically increasing blood flow to our tissues. This remarkable process forms the basis for many of the benefits of time spent in a hot tub. As circulation increases, so does the healing effects that are a result of cell repair and replacement. Additionally, the likelihood of having deeper and less interrupted sleeping cycles (which has been related to the flow of blood back to the core from the extremities) allows extended periods for this healing to effectively occur.

Pain Relief

The buoyancy provided by water offers a great relief to those who suffer from chronic or injury-related skeletal discomfort. Chronic back pain can be relieved by removing the full load of gravity from the spinal column while immersed in warm water and increases activation of “feel good” neurotransmitters. This effect can be magnified by the massaging action of water jets and by ergonomic seating.

Natural Detoxification

Let's face it – hot tubs are hot. As our bodies attempt to maintain a steady internal temperature, our natural coolant, perspiration, flushes out many of the toxins and other undesirable compounds that we accumulate. In the face of an increasingly sedentary lifestyle, natural detoxification is at a premium.

Relaxation

Science aside, the most important benefit of time in a hot tub is the state of relaxation that's a part of every soak. In a world that heaps stress on us all, an Arctic Spa hot tub is a respite from the storm. We can recharge our mental batteries, and emerge from the water rejuvenated.

Family, Friends and Fun

Your new hub of family fun.

There is no better place to spend leisure time with friends and family than in an Arctic Spa. Laughing, chatting, listening, and sharing - these were the family interactions that once were a daily ritual of the family dinner table. Today, we are pulled in so many different directions; we are asked for more time at work, at school, even at play. Your Arctic Spa can be your new meeting place - reconnect with your kids, your spouse and your self.

From our earliest memories, we are drawn to water - kids and water are a natural combination! Add warmth and water movement and hot tubbing becomes the stuff of lifetime memories. Our beautiful LED lighting and water features will give those curious and playful minds a healthy outlet, and will build an appreciation for taking time for relaxation. As a matter of fact, time in the hot tub brings out the kid in us all, and who couldn't do with a little more fun? Smiles and laughter are standard features on every Arctic Spa.





Environmentally Sound

We Share this Planet

Leaving a smaller environmental impact is not a destination but an ongoing journey, and Arctic Spas® is committed to constantly making steps that further this cause. Canadians are inextricably tied to the land - we are blessed with incredible diversity and beauty and the respect for this land is a key part of our operations.

At the heart of our strategy is the reduced environmental impact of each of our hot tubs as it operates year after year in your backyard. By using less electrical energy everyday, in every backyard, we strive to provide not only a reduced environmental footprint, but an economic benefit for our customers.

Some other green initiatives we are involved with:

- Not only has Arctic Spas® met all current efficiency legislations across the globe, but we have taken a leadership role, and have lobbied for more rigorous regulation and legislation of energy efficient requirements for the future. By raising the bar we are challenging our own organization and our industry to spend the time and resources to make efficiency a priority.
- Creatively looking at new ways to insulate better. Insulation is a key component in operating efficiency, particularly in cold weather climates. Our FreeHeat® Insulation system is the platform that we will evolve and refine and we will continue to progressively develop our spa cover systems as well.
- We are constantly looking to improve water quality through technology, thereby reducing the amount of chemical that must be added to spa water to keep it safe and clean. Our 1 micron filtration systems physically remove many of the contaminants that other technology leaves behind to be chemically treated, and our continued development of the Onzen™ Salt Water system will drastically reduce the amount of sanitizing product that is required over the lifetime of our spas.

- We have partnered with PEFC for the ethical and responsible management of the forest areas that produce wood product for our spas. Through this partnership we are working to provide beautiful and functional cedar cabinets from highly sustainable sources.

- We are working internally to reduce paper products in our operations. Through a variety of technologies we have moved to electronic systems to replace paper systems. Our customer service and technician training sessions for example, are primarily delivered online - this has reduced not only the paper required for training manuals, etc. but the carbon footprint of airline flights for these training sessions.

- Paper products that we are still using are sourced from FSC-compliant sources wherever possible, and all our facilities use recycling extensively. Our production facilities have on-going quantifiable programs in place to promote and evaluate the reductions in construction material waste that we are able to achieve - there is always more we can do.

Arctic Spas® is invested in the communities where we maintain facilities. Our World Headquarters in Thorsby, Alberta, Canada is the primary employer in the area, and we contribute to programs that foster healthy, active, and environmentally sound lifestyles within this community. Our operations in Washington State, USA strive to do the same, participating in many events, festivals and programs that put the environment first. We hope that as you strive to make better choices for our planet, you support our efforts through your purchase. Thank you.





Self-Supporting Composite Hull

Guaranteed to Last a Lifetime

The shell of an Arctic Spa is undoubtedly the core of our design, and as such, is uniquely designed to handle this function.

We begin by vac-forming sheets of premium Lucite® Cast Acrylic with Microban®, transferring thousands of hours of mould design and engineering into a tactile form. Now unmistakably an Arctic Spa, we hand apply layer after layer of a proprietary filler-free fiberglass composite material to give this form its legendary strength. We apply more fiberglass than anyone else in the business - and no cost-saving shortcuts are taken; no plastic backing, no props or supports, and no foam is ever applied to our shell.

After numerous procedures to check strength and alignment criteria, shells head to our state of the art water-jet robotic and CNC cutting stations for trimming. The result is a perfect blend of strength and accuracy - and the backbone for the application of cutting edge technology that is signature Arctic Spas®.

Is it more costly and labour intensive to build a shell this way?... absolutely.

But we believe it to be the best way, and that has always been our pursuit.



FreeHeat® Insulation System

Insulation in the right place saves you money, every day!

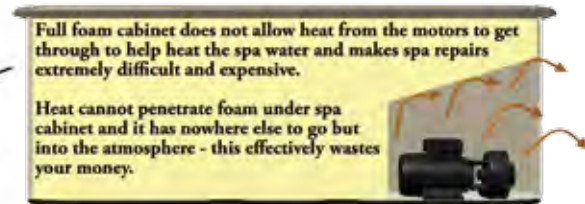
The investment in constructing a self-supporting shell allows Arctic Spas® to insulate differently than everyone else. For our design inspiration, we didn't have to look far though - our homes in northern Canada provided us all we needed. We insulate the exterior walls, the floors and most importantly the attics of our homes and we tuck everything important to us within this insulated envelope.

ARCTIC SPAS®



Ambient heat from the pump penetrates the spa shell and heats the water. In winter this heat returns to the pump area in the event of a power loss.

OTHER SPAS





FreeHeat

We have always believed that insulation below the water surface is of small value if the areas above and directly to the sides of the water are not adequately insulated (seriously, doesn't heat rise?). The "attic" of our design is our Castcore® Mylovac cover, which at 5" of thickness and featuring a full-length baffle is capable of retaining even more of your energy dollars. Next, high density polyurethane foam is applied to the cabinet walls and lip underside to a thickness that stops heat loss. We finish off this insulation envelope with the same foam applied into our floor systems. Then, we place all our equipment inside this cocoon, creating a perfect, stable operating environment.

More Innovation

We have taken our insulation to the next level. Already the best insulated cabinet in the world, our FreeHeat® Insulation system did not escape the exacting eye of our engineers. Our new overlap door insulation design removes the last opportunity for heat loss and captures even more residual equipment heat. To monitor this increased capacity for trapping waste heat, we have enabled our spa packs to take in internal cabinet temperature data and to activate the innovative RossExhaust™ system to balance the cabinet temperature when required.



Lowest Running Costs

What does this mean for the spa owner though? Residual heat from our equipment, primarily our HE motors, is allowed to penetrate through the fiberglass shell. This maintains spa water temperature and eliminates many of the heater cycles that other designs, particularly foam-filled insulated designs have to run. Fewer heater cycles mean a lower power bill each and every month.

True Freeze Protection

One last benefit of the FreeHeat® design that we hope you never need is the ability of the spa water's heat to keep the cabinet from freezing in a power outage situation. Without any insulation between the water and the cabinet, heat energy transfer can work in both directions. In our testing, and from anecdotal evidence, you have about 5 days, at -20°C before freezing occurs within the cabinet and adding an alternate heat source (space heater, trouble light) can prolong this grace period indefinitely. Nice to have some margin for error, isn't it?





Total Access



Being able to get to all spa components in the future just makes sense.

All Arctic Spas® come standard with insulated removable access panels on all sides of the cabinet. Many companies bury hundreds of potential problems completely in foam, effectively ensuring that service is a nightmare when this foam needs to be removed and replaced to perform any service. With an Arctic spa, it's simple. Remove a panel, perform the repair and replace the panel. We're simply being realists when we tell you that some fitting will leak during the life of the spa and we provide an easy and efficient way to deal with the inevitability.

Total Access also gives you the ability to upgrade your spa in the future. As we develop technologies or as your needs change, your Arctic Spa can easily be upgraded. There is no need to trade in your spa every few years when we can simply add jets, pumps, lights, music, purification or any other features in the future. Having to trade your spa in every few years to keep up with technology will get very expensive.

The Pad's Built In ~ Forever Floor®

All you need is level ground.

Already renowned for our sturdy insulated platform wood floor, standard on every Arctic spa, our engineers decided to raise the bar yet again by developing the Forever Floor®. Composed of SMC fiberglass composites, this floor is impervious to moisture, pests, and time. It completely eliminates the need for foundation materials like concrete, decking, or blocks! Just set it on firm, level ground, hook it up, fill and use. Installation has never been easier and your floor will last forever in any condition. In addition, your portable spa is now truly portable. If you move spa locations in your yard or if you move across town, the foundation comes with you. Be sure to order a Forever Floor® on your new Arctic Spa.



The World's Finest Cover: Castcore® Mylovac

Longest Lasting Cover. Period.

To top it all off, we offer an optional upgraded cover that is unlike any other in the industry. The Castcore® Mylovac cover starts with foam twice as dense as the industry average. We also insert a metal "C" channel into the foam centers. This creates a cover capable of supporting thousands of pounds of weight. Never worry about snow loads or kid loads again. We then wrap these inserts in a metal/poly bag (similar to a coffee bag). This bag is then vacuumed and heat sealed. This technology is the only system that is capable of completely keeping moisture off of your cover inserts. Wet and heavy covers result in constantly increasing running costs as well as regular cover replacement. Longer wind flaps, locking straps, carry handles, and an insulating baffle along the entire seam, finish off the best cover in the industry. This cover will save you thousands over the life of owning your spa.

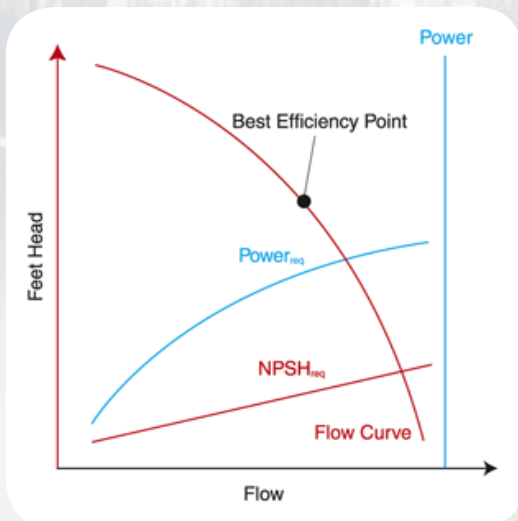




HE Motor

Better engineering always results in better performance.

We source our motors to achieve optimal standards on two fronts: energy efficiency and water flow. As a result, Arctic Spas uses motors that provide the same intensity of water flow and jet performance without the excessive energy usage of higher horsepower competitors. We're particularly proud of the fact that Arctic Spas motors are extremely low consumers of energy at both low and high speeds, and we assure the long-lasting quality of our motors by prioritizing energy efficiency and high performance over horsepower. A commitment to clever engineering led us to use silicon carbide seals in our motors. They have less parts than other comparable seals, which limits failure potential. Arctic Spas motors represent our constant quest to make sound, exceptional, and user-friendly products. They're of the highest quality and efficiency, and are just another step we've made towards creating more reliable spas.



Tru-Guard™ Heating

Guaranteed for five years, no questions asked.

Heaters fail more often than any other spa component. This is because most spa heaters use a heating element submersed into the water, directly exposing it to the potential hazard of chemical imbalance or poor quality water (a problem usually not covered under warranty). Arctic Spas® optional Tru-Guard™ heater uses the latest in heating technology to maximize efficiency and reliability for your peace of mind. The Tru-Guard™ heater element is sealed from water exposure with the same protective barrier used to coat commercial acid tanks. This patented coating prevents the build-up of minerals and shields against element corrosion.



Reflex Torsion™ Hose

Better performance, fewer problems.



Arctic Spas® is the first company in the industry to use Reflex Torsion™ hose in every spa. This highly specialized pipe is designed to fit externally over rigid PVC, which allows greater gluing surface, higher water flow and eliminates fitting leaks due to hose movement. Water in the spa hoses can be heavy and this pipe actually swells to absorb stress from the fittings. Reflex Torsion™ hose is clear with a colour-coded strand of PVC running through it. This makes for easy troubleshooting and allows us to see the coloured glue when we water-test each spa at the factory. If repairs are ever needed, a Reflex Torsion™ hose can usually be fixed with a hose clamp, long before a leak location in a full foam spa can be determined.



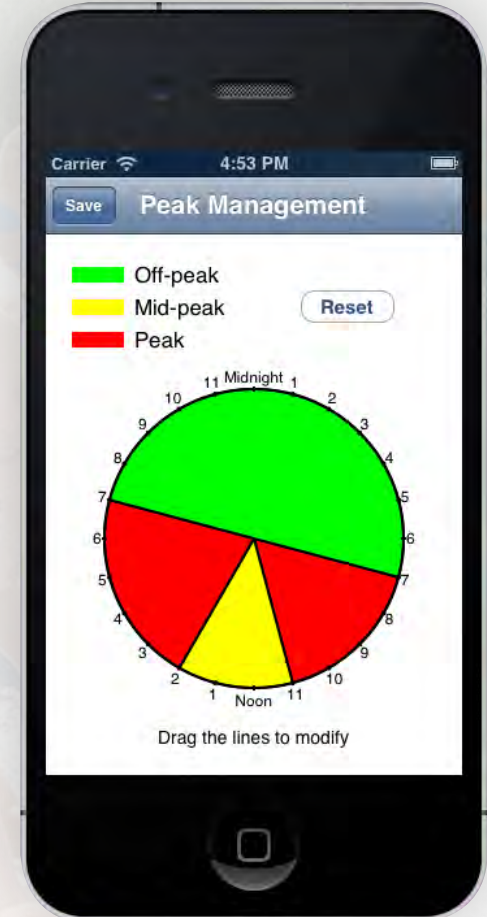
Arctic Spas® Management System

Great technology, easy to use and ready for the future.

All Arctic Spas hot tubs come standard with the cutting-edge Eco-Pak control system. Paired with a proven digital topside control, all functions of your hot tub including temperature, filtration, lighting, and much more are at your fingertips. The Eco-Pak is shrouded in an industry-leading IPx5 case, ensuring the highest level of resistance to moisture or particle intrusion. Within this nearly indestructible package resides a faster processor, more substantial relays and stronger connections. The EcoPak is uniquely prepared for expansion, upgrading for the future is built in!

Taking your Eco-Pak control to its maximum potential is easy with the addition of our optional WiFi control module. The simple addition of WiFi allows your existing smartphone to control all spa functions via a simple and intuitive app. From the basic functions such as jet operation, to programming your vacation power usage schedule, the convenience of our WiFi system cannot be understated. Even better, any of our stereo systems can be operated from your Bluetooth enabled smartphone as well. Your (waterproof-encased) smartphone becomes the ultimate Arctic Spas remote control.

As we continue to add more features to our spas, your Eco-Pack control system can be updated seamlessly via the constantly evolving Arctic Spas app. **Download it free** from your app store, and see how easy and fun operating your Arctic Spa can be!



* Apps available for iPhone, iPad, Blackberry and other smartphones.

Sparkling clean water, with a minimum of effort and the widest choice of user-customizable options.

As Arctic Spas® continues to refine our patented filtration systems and develop new purification ideas, our goal has always been to keep your spa water safe and clean, and to do so with the least amount of work for the spa owner as possible. Because of such vast differences in usage (bather load), source water quality, and other parameters, we realized that we needed to give the spa owner more choice. With some good advice from an authorized Arctic Spas® dealer, you now have many custom filtration and purification technology options.

Active Skim Filtration

Each Arctic Spa filter chamber houses our Active Skim Filtration mechanism, which constantly adjusts to the changing water level in your tub thus maintaining powerful surface skimming. With Active Skim Filtration, contaminants at the surface are drawn down into the filter regardless of water level, unlike typical systems. Additionally, the mechanism traps larger particles in an integrated basket, and does not allow them to be re-released back into the bather pool.



Arctic Spas® are now equipped with dual filter chambers*, which can house many combinations of filter media.



Silver Sentinel 1 Micron Filters

These depth filters trap particles within the filter media (up to 900 sq. ft in each filter) and offer the additional benefit of embedded nano silver antimicrobial internal coating. At an amazing 1 Micron level of particle trapping, Silver Sentinel filters offer the highest level of filtration, and are disposable and recyclable. All Silver Sentinel Filters eliminate the need for many auxiliary de-foaming, clarifiers, filter cleaners and coagulating chemicals.



Microfiber Filters

These simple but effective filters can be used to quickly clean up your spa water after periods of high use, or low maintenance. They can be rinsed and re-used, and are very affordable. Great to have a few on hand, ready to have your tub sparkling for a weekend of entertaining!



Compact Pleated Filter

This combination option provides the fine filtration of the Compact Pleated Filter technology with the versatility of a reusable bag filter. The microfiber bag filter can handle sporadic high-use or high-debris periods without requiring frequent replacement of the Pleated filter portion of the system.

**Dual filter chambers not available on the Arctic Fox model.*

More Control = Cleaner Water

Filtration cycles and circulation pumps are now living in harmony. All Arctic Spas® come standard with an adjustable filter cycle system using low speed on pump 1 to do the filtering. This system is now programmable from 1 to 24 hours of run time. With the addition of the Peak II System (optional), you can have a 24 hr. filtration pump system as well, which is also programmable in 1 -24 hr. increments.



Peak I Purification

Reliable and highly effective Ozone integration.

Peak I Purification consists of the addition of Arctic Spas® Peak Ozone system within the internal plumbing of the spa. During filtration, water moves through an area where it is exposed to activated oxygen, or ozone, which provides remarkable purification and oxidation functions. Highly concentrated ozone is created within our twin Failsafe™ generators, and then is injected into the water. The mixture of water and ozone is suspended in the turbulent Optical Vertical mixing chamber to significantly increase the contact time of ozone with water. This residual-free process results in many of the organic compounds being oxidized, leaving less work for the sanitizing products to do.

Peak II Purification

Now We're Getting Serious

The Peak II Purification system offers all the same benefits of the Peak I purification system but with a few additional features. We've added a circulation pump to the system for more efficient production and control of ozone production from 1-24 hours. We've also doubled the volume of the mixing chamber. Better mixing and longer contact time is guaranteed to improve results. Peak II also adds a secondary filtration system allowing 1-24 adjustments of filtration and ozonation. The circulation pump enables two functions - to provide passive filtration up to 24 hour per day, and to allow the flexibility of changing the run time of the circulation pump. Changing the run time allows the user to precisely manage power consumption to match local grid rates, or usage patterns.



Onzen™ Salt Water System

Intelligent, fingertip control for effortless, natural water care

Onzen Salt Water system is Arctic Spas® proprietary salt water system that produces sanitizer from naturally sourced Dead Sea salts through electrolysis. Salt-water sanitizer generation has several advantages over traditional sanitizer methods. Firstly, sanitizer is created, rather than added to the system and so there is very little on-going cost related to this system. The sanitizer that is created is of a pure form and therefore is quite free of residual, resulting in much longer water lifespan. The resulting spa water is much more gentle to skin and eyes, and has a similar salinity to a human tear.



Onzen has many unique features that have overcome previous challenges tied to salt water systems for spas. The first is that Onzen has a user-replaceable electrode cartridge. Electrolysis is a sacrificial process by definition - the electrodes will eventually deteriorate and require replacement. The replacement

of the Onzen titanium electrode cartridge is a simple and inexpensive maintenance item that does not require the tub to be drained. The second key feature of Onzen is the ability to control the system either from the topside control, or via the Arctic Spas® Smart Phone App. This user adjustment can be used to match the sanitizer output of the Onzen system to the current, or anticipated bather load.

The use of the Onzen Salt Water system can significantly reduce the effort required to maintain clear and safe spa water, but we do suggest adding Peak I or II to maximize the benefit of the Onzen Salt Water system.



Arctic Spas® exclusive spa chemical line – Arctic Pure®

Arctic Spas® authorized dealers can provide a full line of Arctic Pure® chemicals for your spa. Using the approved Arctic Pure system ensures that your chemicals are economical, filler and additive - free and give greater consistency to your water maintenance program. Using non-approved chemical systems has been shown, in some cases, to cause component damage that may not be covered by your Arctic Spas® Warranty. Be to ask for Arctic Pure brand water treatment products to maximize the life of your hot tub.





Light Up Your Life

LED lighting adds to the safety of your spa, and highlights the beauty of our designs. Brilliant, long-life LED lighting is standard on all Arctic Spas® - how far you want to take it is up to you...

Northern Lights (included): Inspired by the Aurora Borealis of our northern winter skies, the Northern Lights system brings digital color changes and fades to your spa. With an extensive variety of patterns and sequences, you can choose the perfect lighting scheme for your mood... The system has two light locations that work together to fill your spa with color.

Family Lighting (optional): In addition to the Northern Lights features, lit waterfall, drink holders, and controls are illuminated. Not sure if you need Ultimate lighting? This is the next best choice to light up your hot tub experience.



Ultimate LED Lighting

Arctic Spa lighting taken to the next level! In the Ultimate Lighting package, all jets are backlit through clear sections with technology that neither affects water flow, nor creates a leak potential. All controls and cup holders are backlit as well, and we top things off with beautiful Titanium sconces that house down light LEDs that illuminate and attractively accent our beautiful cabinets. All light sources are digitally controlled, and offer the full range of fades, solids and intermittent patterns. Ultimate Lighting is a beautiful addition to any Arctic Spa...

Arctic Spas® makes lighting the way to and from your spa easy with our onSpa® WiFi control system. Consider this option when choosing external lighting.





Arctic Spas® Audiovisual Systems

More things that go Thump! in the night.

All of your music can now stream from a Bluetooth-enabled device such as any Smartphone to your spa - your device can operate from the shelter of your home, or can be safely contained in a waterproof case so your favourites, your playlists and all your content is available within fingertips reach. If you wish to use other spa-side devices, the system can be configured with a wired connection as well - your older generation iPod, CD and TV audio all can be connected to these systems.

WetTunes™: Our WetTunes stereo option gets a serious upgrade, as we have replaced our existing speakers with beautiful Poly Planar™ air-rise speakers. These speakers provide fantastic sound while providing great durability in adverse conditions. New as well, and mated to these speakers is a powered subwoofer, delivering thumping low-end sound from within our FreeHeat® cabinet.

Aquatremor® Stereo System: The basis of the Aquatremor stereo system is the use of tactile transducers rather than speakers. These transducers are bonded to the shell and cabinet and drive sound through both solids and liquids with incredible clarity, effectively turning the spa shell, the cabinet and the spa water into the “speaker”. As the human body is composed primarily of water, the sound waves pass through you as you relax in the water – so not only are you hearing the music - it surrounds you, moves through you and you truly feel it! Every Arctic Spa mould design now has a signature Aquatremor® Seat, giving the music lover the most direct connection to the music possible. Also available with Aquatremor is our downloadable vibro-acoustic massage. These massaging audio tracks use very low frequency tones to massage different muscle groups. It’s a therapy that needs to be experienced.

Sonic Massage™ for Aquatremor®: Sound waves have been used therapeutically in the medical field for decades. The ability of sound to transmit through our tissues allows specific frequencies to target specific muscle and soft tissues, relieving stress and facilitating the healing process.

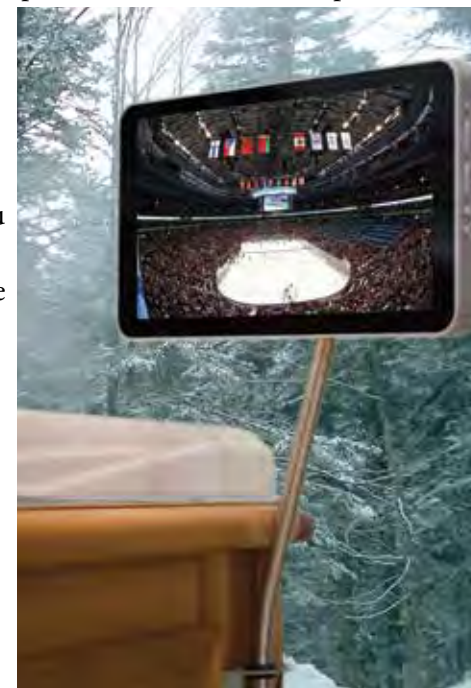
** Not to be used with Wettunes or Aquatremor Deluxe*

Aquatremor® Deluxe: When you combine both our audio systems into one, you have created the best in spa sound available anywhere. The combination of high quality Poly Planar™ speakers, amplification, as well as tactile transducers will surround spa users with unmatched, opulent sound quality.

The Anywhere Waterproof TV

Now makes watching TV in your spa easier than ever. A simple transmitter hooked up to your cable or dish transmits the signal wirelessly to the TV, wherever the TV happens to be; and with 3-4 hours of rechargeable battery life, this TV is truly portable. You can now enjoy all the health and therapy benefits of your spa while enjoying your favourite show.

P.S. You now have a TV in every room of your house too.



Western Red Cedar Cabinets

Nature's Perfect Building Material.

Beauty, strength and accessibility are built into every Arctic Spas® cabinet. We construct each cabinet using kiln-dried, clear, furniture-grade Western Red cedar. This product is uniquely suited for our purpose, it has remarkable ability to thrive in a wide range of temperatures, humidities, and a high resistance to pests. In our design the corners are rounded with tongue-and-groove vertical cedar dadoed into top and bottom 2 x 4 rails. The sturdiness of our cabinets is incomparable. No sagging, shifting or misalignment will occur. All come with up to eight inset access doors, two on each side, allowing easy service and upgrades to any part of the spa. To finish the cabinet, two coats of a special, protective wood treatment is applied.



Western Red Cedar Stain

Unstained



Grey-Stained



Forever Flex™ Cabinets (OPTIONAL UPGRADE)

Maintenance-free Cabinets.

The Forever Flex cabinet is a beautiful alternative to our cedar cabinets. Most spa manufacturers do offer a composite cabinet, however these typically have a simple, untreated wood frame as an attachment point for the composite panel finish. With our Forever Flex cabinet, there are no wood products at all - the entire interior cabinet is constructed of pressure moulded fiberglass. This interior cabinet has the same impressive strength and durability as our standard cabinets. A durable, maintenance free plastic paneling is then used to finish off the product, complete with easily removable access doors.



Charcoal



Sable



Acrylic Colours

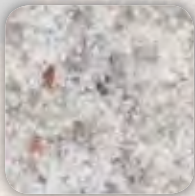
A surface you can feel comfortable resting against.

Every Arctic spa is available in 9 beautiful shell colours (some textured), so you can choose the perfect match to your lifestyle and decor.



TRANQUILITY

Premium Lucite®
Acrylic; formulated with

MOONSCAPE



TUSCAN SUN



MALIBU SURF



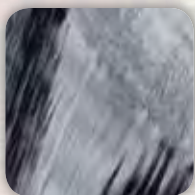
MIDNIGHT CANYON



PLATINUM



SHIMMERING
LINEN



STORM CLOUD



LUNAR

Arctic Spas® Customization

With endless options, we'll build your spa your way.

With most manufacturers, you are often sold a spa with very little choice – as is, take it or leave it, and often it's the spa that's best for the dealer, not for you. At Arctic Spas®, you choose what's best for you!

With over 2.4 million combinations, including mould design, jetting configurations, purification, filtration and endless options such as our LED lighting systems and audio systems, we take your specs, your needs, your wants – all your choices, and build your perfect spa.

With good advice from your local authorized Arctic Spa dealer, you never have to buy more than what you want, and never have to settle for less. From a basic, low maintenance tub to the cutting edge Epic Series, Arctic Spas® is all about choice.





Choose Comfort

Above Everything Else.

Sport arenas, airlines and concert halls all offer a variety of seating styles - and when you have a choice, don't you prefer to choose the most comfortable chair? Bench-style, or "open concept" seating is great for accommodating large groups, but plush, ergonomic seats are built for individual comfort and are usually priced accordingly. At Arctic Spas® though, we believe that everyone deserves comfort - and you will see luxurious individualized seating in many of our mould designs. Our seats have been meticulously designed to wrap and support a wide range of body dimensions, providing multi-level armrests and adjustable headrests in all the right spots. In most of our designs, we provide gender specific and individualized seating, with consideration given to torso length, seat width and jet placement.

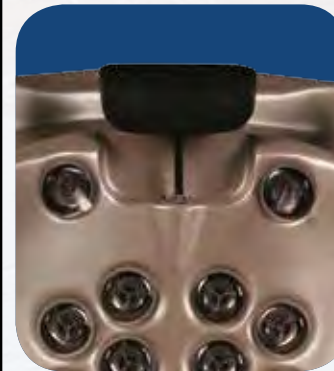
Within these sculpted seats, we have taken great effort to position our jetting packages to provide the best massage possible. We have launched our Dedicated Zone Therapy jetting profile. Within this system, select seats have a dedicated therapy function - you will see Neck and Upper Back stations, designed to provide stress relief for these common tension trigger points, whereas Lower Back and Lumbar specific stations target the muscles and soft tissues that support the lower spinal region. The jetting flow in these stations is tuned to match the size of the muscle groups within that area - large muscle groups have more pressure at their disposal, other seats which target more superficial muscles spread out the jet pressure for a gentler, more general massage. And, you will also see seats with no jets at all - because at times, a relaxing soak without jets is just what's needed.

We believe there is much more than jet count and horsepower rating to a great massage, and a great hot tub experience. Our R&D team works diligently to use the high flow rate that is achieved by our HE motors in the most efficient manner possible. We tune the pump wet ends, oversized Reflex Torsion™ hose and use sweep-Y fittings to maintain the desired pressure within the plumbing systems, and use a lot of high volume 5" Pulse™ Jets. More water volume, with a vast range of user-adjustable flow rate, through great Pulse™ Jets equates to great massage.

Arctic Headrests

Finally a pillow that works.

After years of issues dealing with poorly placed, deteriorating pillows, we believe we've finally come up with the ultimate pillow design. Our new telescoping design adjusts to perfectly fit varying heights of bathers. The pivoting mechanism also cradles the neck to maximize the comfort. The pillows are still removable for cleaning but will never be found floating around the spa. Finally, we've changed the product the pillows are made from. Most pillows are made from a polyurethane foam. These pillows absorb water and can deteriorate quite quickly in a hot tub environment. Our new pillow is made of a rubber like material called EVA. This material (used for CROC™ shoes) unlike PU foam, does not absorb water or deteriorate.





Amazing Therapy Jets

Great jets give great therapy.

Arctic Spas® patented rotating, bearing-less Pulse™ jets provide a range of massage from light and refined to deep and invigorating. As the nozzle smoothly rotates on a titanium shaft, water oscillates in a pattern that never stings. Our jets thread in and out, so that removal is never a hassle, but still retain an adjustable face to vary the pressure as required. With no ball bearings to ever seize and fail, your personal masseuse never takes a day off.

Unlike most other manufacturers, our hot tubs use only rotating jets* – no stationary or “directional” jets are substituted to cut costs.

**Our independently controlled above water neck jet nozzles and our Monsoon jets are directional only, by design.*



**Air options are not available on The Epic Series.*



Lasting Scents™ Aromatherapy

Sooth your body, mind & soul.

The power of scent to positively change your state of mind is a widely accepted and utilized natural therapy, and a perfect enhancement to a therapeutic soak. Each Arctic spa equipped with Therapy Air incorporates our Lasting Scents™ inline aromatherapy system that introduces fragranced air directly into the spa. Our unique aromatherapy canisters release fragrance when opened and can be turned off when not in use. The combination of scent stimulation and hydrotherapy is powerful and soothing for both body and spirit.



Therapy Air

Lighter, bubblier massage.

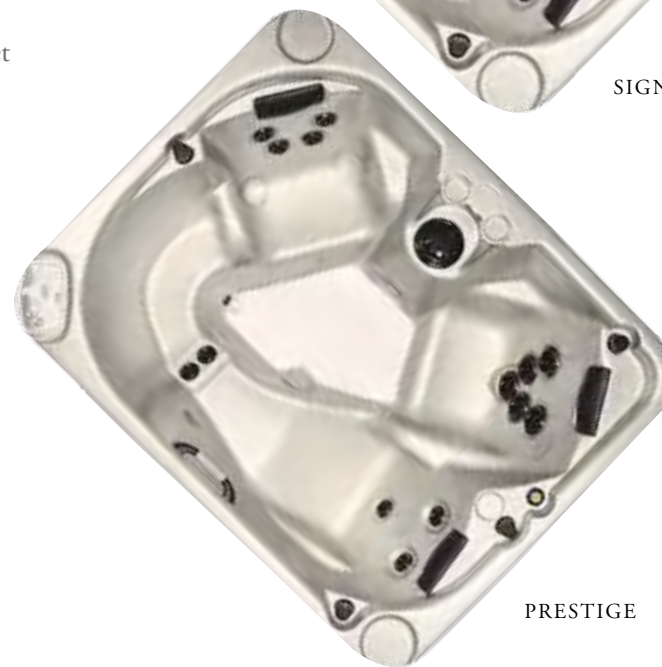
Air, like water, can be used for therapeutic massage. Arctic Spas® offers an available Therapy Air package on all spas*. Therapy Air provides a gentler, bubblier massage than that of water jets. Unlike most other spas that draw cold air from the outside, Arctic Spas® Therapy Air System draws warm air from the heated air space under the spa providing a warm and comfortable massage.

Occupancy Ratings 



SIGNATURE

Finally, a full-featured spa for small spaces! This deep, comfortable yet compact spa is a perfect couples retreat. The Arctic Fox features an ergonomic lounger and two therapy seats to offer a wide range of depth and seating positions in an efficient design.



PRESTIGE

SERIES	JETS	PUMPS
Prestige	14	1
Signature	24	2
Cabinet size: 217 cm x 174 cm x 98 cm 86" x 69" x 39"		
Volume: 1300 litres 343 US gallons		

ARCTIC FOX



Occupancy Ratings 



With parallel his and hers sculpted buckets, the Glacier is uniquely designed to take advantage of a beautiful view. Reclining in these wrap-around therapy seats as you take in a breathtaking vista (or a movie!) is a truly opulent experience! The Glacier has room for friends, but shines as a luxurious therapeutic experience for two (very lucky) occupants.

SERIES	JETS	PUMPS
Prestige	16	1
Signature	28	2
Legend	40	3
Cabinet size:	217 cm x 217 cm x 104 cm 86" x 86" x 41"	
Volume:	1630 litres 431 US gallons	



SIGNATURE

LEGEND

PRESTIGE

GLACIER

Occupancy Ratings 



CUB

One of the most versatile designs in our line up, the Cub offers a finely sculpted therapy seat, a roomy lounger and a corner nook for a couple more friends. With this diverse selection of seating styles, everyone can find a favourite.



LEGEND



SIGNATURE



PRESTIGE

SERIES	JETS	PUMPS
Prestige	16	1
Signature	28	2
Legend	40	3
Cabinet size: 217 cm x 217 cm x 104 cm 86" x 86" x 41"		
Volume: 1700 litres 449 US gallons		



Occupancy Ratings 



The Yukon is another great family-oriented offering that provides both space and comfort. Its circular design allows one of the largest 7' footwells in the industry. Three dedicated therapy areas as well as a multilevel bench area ensure that everyone can find a favourite spot.

SERIES	JETS	PUMPS
Prestige	16	1
Signature	28	2
Legend	40	3
Cabinet size:	217 cm x 217 cm x 104 cm 86" x 86" x 41"	
Volume:	1850 litres 489 US gallons	



LEGEND

SIGNATURE

PRESTIGE

YUKON

Occupancy Ratings 



Family of four or entertain another couple frequently? The Frontier is perfectly designed for this function with both his and hers face-to-face loungers and therapy seats. Comfort abound with a nice variation in depth to keep everyone smiling...



SIGNATURE

SERIES	JETS	PUMPS
Signature	33	2
Legend	51	3
Cabinet size: 217 cm x 235 cm x 98 cm 86" x 93" x 39"		
Volume: 1960 litres 518 US gallons		

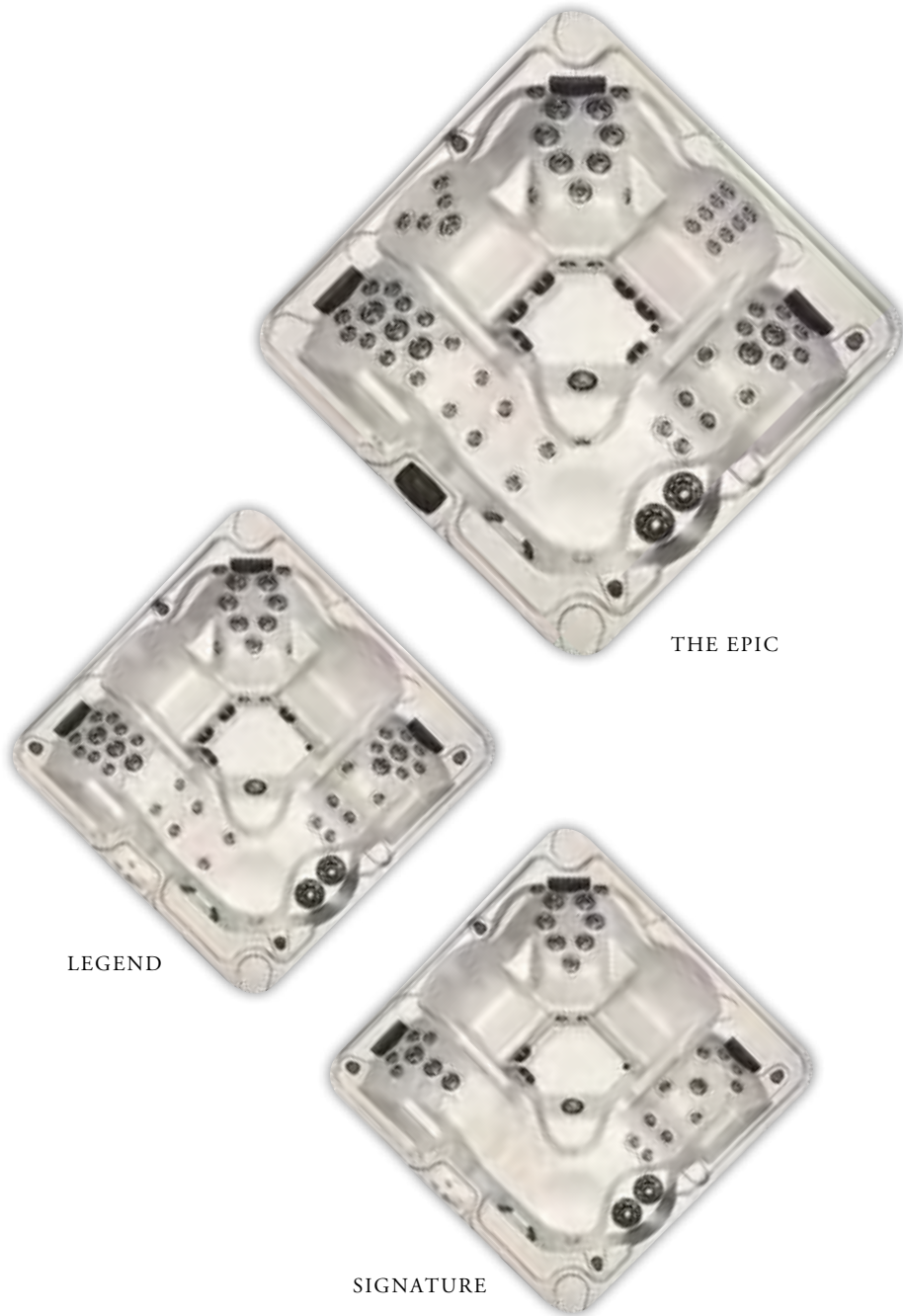


Occupancy Ratings 



Luxury is the name of the game with the Klondiker – our two most comfortable loungers featuring perfectly positioned armrests meet in a gracious step-in area. A finely detailed therapy seat and two additional seating areas compliment opulent his and hers loungers.

SERIES	JETS	PUMPS
Signature	30	2
Legend	45	3
The Epic Series	61	5
Cabinet size: 235 cm x 235 cm x 98 cm 93" x 93" x 39"		
Volume: 1810 litres 478 US gallons		



THE EPIC

LEGEND

SIGNATURE

KLONDIKER

Occupancy Ratings 



The Norwegian is an open-concept spa, but you will find subtle styling cues that ensure individual comfort is a top priority. The curvilinear expression extends from the top lip area through the ergonomic lounger and foot therapy zone. The Norwegian is dedicated to the wonderful partnership Arctic Spas® shares with our Scandinavian friends.



THE EPIC



LEGEND



SIGNATURE

SERIES	JETS	PUMPS
Signature	30	2
Legend	45	3
The Epic Series	61	5
Cabinet size: 235 cm x 235 cm x 98 cm 93" x 93" x 39"		
Volume: 2280 litres 602 US gallons		



Occupancy Ratings 



The Summit might be the perfect family spa. Three sculpted captain's chairs featuring integrated dual level armrests form the basis for this beautiful design ensuring that the Summit is unbelievably comfortable. The corner flex area offers relaxed lounging options for three more.

SERIES	JETS	PUMPS
Signature	30	2
Legend	45	3
The Epic Series	61	5
Cabinet size:	235 cm x 235 cm x 98 cm 93" x 93" x 39"	
Volume:	1881 litres 497 US gallons	



THE EPIC



LEGEND

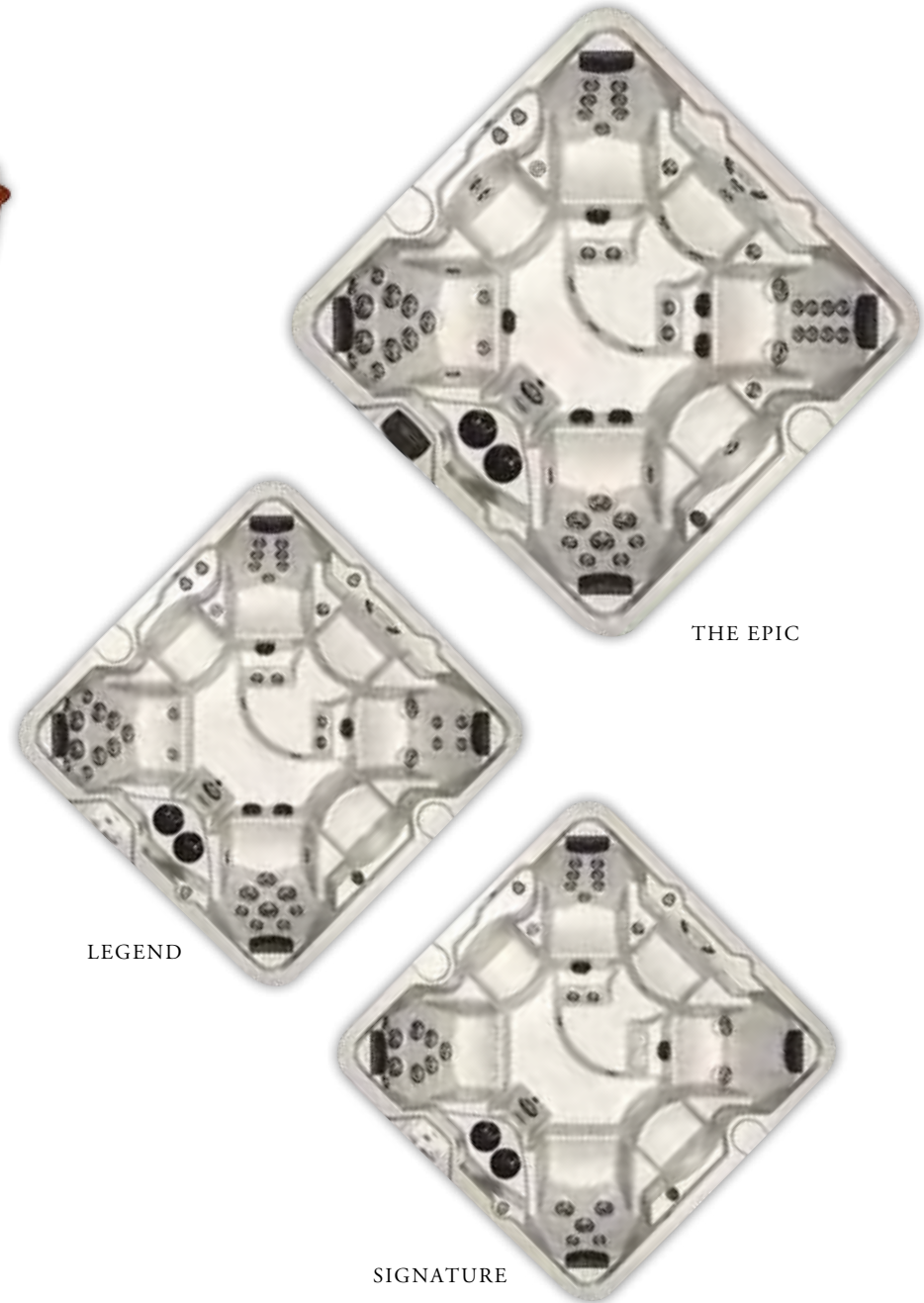


SIGNATURE

Occupancy Ratings 



Individualized seating, in an open concept spa? The Tundra's award-winning design makes this possible. Four corner captain's seats anchor a total of seven seating positions, which surrounds a huge foot well area. Built for a crowd, but still offering creature comforts for the individual, the Tundra is the perfect choice for a large family or frequent entertaining.



THE EPIC

LEGEND

SIGNATURE

SERIES	JETS	PUMPS
Signature	30	2
Legend	45	3
The Epic Series	61	5
Cabinet size: 235 cm x 235 cm x 98 cm 93" x 93" x 39"		
Volume: 2280 litres 602 US gallons		



BEAR ESSENTIAL SERIES

The Bear Essential Series includes our two entry level Arctic Spa models. If you appreciate the core Arctic design and features, but are not interested in the many options and elaborate seating moulds, one of these models could be right for you.



Available Options

- Peak 1 Ozone
- Forever Floor
- Mylovac Cover
- Microban
- Tru-Guard Heater



MIDNIGHT SUN

Luxury AND capacity in a 7X7 hot tub? It is possible in the Midnight Sun, featuring a comfortable lounge yet retaining room for 5 additional bathers. The therapy seat is a delight, with 8 large rotating jets dedicated to soothing and massaging the lucky inhabitant. The Midnight Sun is a rare spa that does everything well.

SERIES	JETS	PUMPS
20	20	1
30	30	2
Cabinet size: 217 x 217 x 104 cm (86 x 86 x 41 inches)		

ALASKAN

Simplicity never felt so good. The Alaskan blends comfort and function in a simple, family-size open concept spa. Four well-defined corner seats each feature different jetting arrays, and four more complementary seats offer a nice variation in form and depth. The Alaskan is all Arctic, in a beautifully simple and elegant form.

SERIES	JETS	PUMPS
20	20	1
30	30	2
Cabinet size: 235 x 235 x 98 cm (93 x 93 x 39 inches)		

SUMMIT XL





**WE COULDN'T MAKE THE SUMMIT ANY BETTER,
SO WE MADE IT BIGGER!**

Occupancy Ratings 



This is the biggest baddest hot tub in our line up! We have taken our most popular hot tub and literally stretched it out. Now you can pack more people in when the whole family wants to soak, or when it's party time. The shuttle seats are exactly the same as in the Summit model, the most comfortable and popular shuttle style seats in our entire line up.

Go big!

THE SUMMIT XL FEATURES

- Seating for 9!
- Northern Lights
- Stainless Pepperleaf jets
- Platinum color acrylic

OPTIONAL UPGRADES INCLUDE

- Family Lighting
- Ultimate Lighting
- Sound System (Werrunes, Aquatremor, or Aquatremor Deluxe)
- Ozone (Peak 1 or Peak 2)
- Onzen Salt Water system
- Microban
- Tru-Guard Heater
- WiFi
- Castcore Cover
- Forever Floor

EPIC

SERIES	JETS	PUMPS
Legend Select	45	3
Epic	61	5
Cabinet size:	235 cm x 293.37 93 3/4" x 115 1/2"	
Volume:	2,451 litres 647 US gallons	

SUMMIT XL



The Arctic Ocean™ - The Original 4 Season Swim Spa

The 14' Ocean is the largest member of the Arctic Spa family and incorporates many of the benefits of a swimming pool into a family hot tub. This family fun and fitness spa combines the therapeutic side of hot tubbing with the entertainment and fitness aspects of a swimming pool.

For many spa owners, the cost of operation for a swim spa is a source of concern. With the Arctic Ocean, the same technologies that make our hot tubs so efficient are not only achievable but also perhaps even more relevant on a large volume of water where those efficiencies can make an even bigger difference on your power bill!

Each Arctic Ocean uses high flow Arctic Swim jets to provide the resistance current, with each pair of these massive jets powered by a capable HE motor. Swimming or other athletic movements executed against water requires more effort, and this increased effort can give a great training effect. As your body is more buoyant in the Ocean, your effort is not hampered or limited by constantly impacting the ground, your skeletal system receives lower loads and your fitness can improve with little to no chance of injury.

Resistance Swimming (optional)

You have several options in the Ocean, the most common is to swim head-on into the current. You can however, with the assistance of the Super Swim Pro tether, swim with or without the current, in either direction. The tether not only adds resistance but assists with proper technique and body positioning

Resistance Band Training Area (optional)

Your Ocean can be equipped with a complete resistance band fitness station. Use the variety of resistance bands as you execute a range of movements, including training with the rowing station. Stainless steel rowing arms allow for smooth rowing action, and ergonomic heel cups keep you perfectly positioned

Relaxing and Therapeutic Spa Area

The Ocean features sculpted seating and well-thought therapy jet positioning to provide a regenerative experience for up to 6 people, and 6 water features add to the fun and relaxation as well. Enjoy low impact activity, or vigorous cardiovascular workouts anytime, and always have the option of a relaxing massage afterwards.

Whether it's fitness, therapy, fun or family, the Arctic Ocean really is the ultimate backyard retreat.





Occupancy Ratings  x 14



SIGNATURE



LEGEND



EPIC



Arctic Ocean Acrylic:



PLATINUM

Family, fun,
& fitness spa!

Series	Jets	Pumps
Signature	30	2
Legend	45	3
Epic	61	5

Cabinet size: 436cm x 236cm x 129cm
171.75"x92.75"x50.75"

Volume: 6090 litres
1609 US gallons

ARCTIC OCEAN



THE EPIC SERIES

The most powerful Arctic Spas ever built. 5 dedicated HE pumps. World Leading Therapy.

In our pursuit of the most therapeutic spas ever constructed, we have combined new and proven technology to create a masterpiece - the Epic Series.

Each designated seating area in the Epic Series spas is powered by its own dedicated pump, which has the capability of producing huge flow rates. Flow rate is nothing without low restriction plumbing and great jets, and the Epic has both. Water is delivered to over 60 of our patented bearing-less rotating Therapy jets via our exclusive oversized Reflex Torsion™ hose and sweep rigid fittings. The resulting oscillating massage is without comparison, and will offer the widest range of therapy options to the discerning owner.

Individualized therapy areas are controlled from the digital topside control, or with the Arctic Spas® Smart Phone App via the onSpa® Bluetooth/WiFi module. Of course, each jet can be individually adjusted for flow rate, and the supplementary venturi air component can be tuned as well. The result is the most personalized massage you have ever experienced.



THE EPIC ARCTIC OCEAN



THE EPIC SUMMIT



THE EPIC NORWEGIAN



THE EPIC TUNDRA



THE EPIC KLONDIKER



THE EPIC SUMMIT XL



Arctic Spas® Firsts

We lead where others follow.

In 2011, we introduced the world's first spa that can be conveniently controlled from your smartphone with onSpa®. With both Bluetooth and WiFi capabilities, onSpa® allows you to operate your jets and lights, change your filtration and purification rates (and music playlists!), troubleshoot, and seamlessly upgrade your systems via the Arctic Spas® App.

But as you can see, a groundbreaking year isn't a first for us.

1994	1998	2001	2003	2005	2007	2009
<p>First heat recovery system in an acrylic spa</p> <p>First spa with a fully supporting and enclosed base</p>	<p>First spa to use an "out of water" heater element</p>	<p>Forever Floor™ First built-in weatherproof spa foundation</p>	<p>Castcore™ First cover insert formed in mould</p> <p>First rotary-axis jets</p>	<p>First spa to offer high density SMC-Moulded floor</p> <p>First to meet Ipx5 standards on all jet pumps</p>	<p>Heatlock™ First integrated spa insulation system</p> <p>Imagine – It™ First custom graphic cabinets</p>	<p>Ultimate Lighting First externally mounted LED jet lighting with looped power supply.</p>
1997	1999	2002	2004	2006	2008	2010
<p>Reflex Torsion Hose™ First spa to use external sleeve flexible hose</p>	<p>First ozone system to incorporate static mixing and off-gas destruct</p>	<p>First spa to incorporate LED multi-colour lighting</p> <p>Legend Series First 3 jet pump spa</p>	<p>Arctic Chiller™ First solid state water cooling system.</p> <p>Sonic Massage™ First vibro-acoustic massage in spas</p>	<p>First spa depth filter</p> <p>Mylovac™ First metalized barrier, vacuum-sealed cover</p>	<p>Onzen™ First proprietary and integrated salt & ozone water treatment system</p>	<p>Pulse™ jets First Titanium jet spinning mechanism</p>
2011	2011	2012				
<p>Built first swim spa that can be controlled from a phone with a smartphone app</p>	<p>First off-peak energy use programming introduced.</p>	<p>Introduced the first all-weather pool in the industry</p>				



AUTHORIZED ARCTIC SPAS DEALER



Arctic Spas may make product modifications and enhancements without notice. Specifications and dimensions are approximate and for reference only.

Printed in Canada