

DUR 1 TIG

CATEGORY	GMAW-GTAW Solid wires		
TYPE	Cobalt-based alloy with high abrasion and corrosion resistance.		
PROPERTIES	Outstanding hardfacing alloy against abrasion and corrosion combined with high temperatures.		
CLASSIFICATION	AWS	A 5.21: ER CoCr-C	
	EN ISO	14700: RC 03	
	DIN	8555: WSG 20-G0-55-CSTZ	
SUITABLE FOR	Stellite 1 alloy for cladding, Pump sleeves, expeller screws, impellers, plastic recycling, mixer blades for rubber, valves, seats etc.		
APPROVALS	CE approved		
WELDING POSITIONS:			
REDRYING TEMPERATURE	not required		
NOTE	Also available as fluxcored wire for FCAW		