

**T.F. SERVICE IMPEX SRL**

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**TF Service Impex SRL CNC machines**

Atelierul din Bdul Preciziei nr. 3-5 , Sector 6 , Bucuresti

TFS offers a manufacturing service to make components to customer specifications. Utilising our machines, we have the capacity to produce low volume work or medium volume production in the competitive and efficient manner.

We are also able to offer a sub assembly service which is where we manufacture the component parts and then we assemble them and ship the completed unit to the client.

ISO 9001:2008 accreditations in February 2013.

**1 Centru de prelucrare Topper TMV850A**

Curse pe axe X/Y/Z =850/500/530 mm  
Turatie arbore principal / 8.000 / 10.000 rpm  
Magazie de scule BT40 / 24 Scule  
CNC FANUC



**3 Centru de prelucrare 4 Axe EML 1020 / NCT**

Curse pe axe 1020/510/560 mm  
Axa C  
Turatie arbore principal / 10.000 rpm  
Magazie de scule BT40 / 24 Scule  
CNC NCT



## 2 Centru de prelucrare Mori Seiki MV Jr.

Curse pe axe X/Y/Z =560/410/460 mm  
Turatie arbore principal / 8.000 rpm  
Magazie de scule BT40 / 20 Scule  
CNC FANUC



## 4 Strung PUMA 12 L - DAEWOO

Curse pe axe X/Z = 485/1000 mm/Dia max 500mm  
Turatie arbore principal / 2500 rpm  
Turela cu 10 scule  
CNC FANUC



## 5 Strung MORI SEIKI SL15

Curse pe axe X/Z = 134/525 mm /Dia max 150mm  
Turatie arbore principal / 6000 rpm  
Turela cu 12 scule  
CNC FANUC



## 6 LINX 300M High Performance Turning Center

Course pe axe X/Z/C Full contouring C-axis / Dia max 350mm  
High speed 3,500 RPM spindle  
Turret Linx 300M mill-drill capacity  
DOOSAN/CNC FANUC



## 7 RSM 750 - Conventional Cylindrical Grinding Machine

KNUTH RSM 750 Working area :  
Center height 125 mm  
Workpiece length (max.) 750 mm  
Grinding length 750 mm  
Grinding diameter 200 mm



## 8 Strung CNC EEN 320 / SZIM

Diametrul maxim de strunjire 320 mm  
Cursa longitudinală 750 mm  
Turatie arbore principal / 3000 rpm  
CNC NCT 2000

### 9 Masina electroeroziune CHARMILLES FORM 2-LC

X = 300 mm

Y = 200 mm

Z = 200 mm

generator : 50 A

D.R.O. : 3 axes FAGOR



### 10 Masini conventionale

Strung conventional E3N

Masina de gaurit in coordonate MIKROMAT 4B X/Y = 400/630

Masina de rectificat exterior

Cuptor de tratament 200 mm

Ferastrau pentru debitare

Instalatii de sudura in argon

### 11 Automatic horizontal band saw UMSSO 280 E

CUTTING CAPACITY mm 90° : 200x280 250 280



We process different materials such as steel, iron, aluminum, stainless steel, polyamide, etc..

***Parts of the current TFS production***



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***Ian . 2014 / Ion Tirca***

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